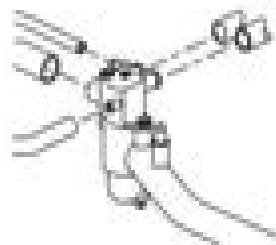


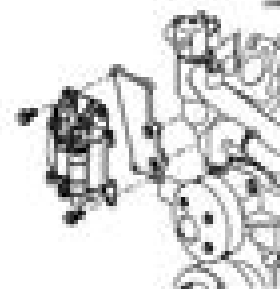
- view
8. Install the thermal bypass hose clamps onto the thermal bypass hose.
 9. Install the thermal bypass hose.
- NOTE:** Properly position the bypass hose clamps to avoid water pump pulley interference.
10. Position the thermal bypass hose clamps.



- view
11. Reconnect all the hoses to the thermostat housing.



- view
12. Install the idler pulley.
 13. Install the alternator and steering pump bracket. There are six bolts.



- view
14. Reinstall the fuel rail and fuel rail bracket.



- view
15. Install the drive belt tensioner.
 16. Install the drive belt tensioner bolts.
 17. Tighten the drive belt tensioner bolts to 50 Nm (37 ft. lb.).

Preparing Gasket Surfaces



CAUTION

Clean threads in the mounting holes are critical for tightening of the rear bolts, and the seal between the rear and manifold.

- Check all rear mounting holes in manifold for debris or excessive coating on threads.
- Bolts should enter completely into hole by hand. If not, run tap in holes to clear debris and coating.
- Use shop vacuum to remove debris from holes.



CAUTION

The gasket mounting surfaces must be clean and flat to ensure a correct seal between the rear and manifold. Carefully follow the steps below to ensure a good seal.

NOTE: Before proceeding, place shop towels in the manifold openings to prevent debris from entering the engine. When the cleaning process is done, use a shop vacuum to remove debris from the manifold, rear, and engine.

Volvo Penta 8 1 Gi Workshop Manual

R Pring



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