

## CHECKS AND SERVICE

### 1. Engine oil level

Check the engine oil daily before starting the engine (stop engine). Wipe the oil dipstick with a clean rag (do not use cotton waste). The oil level should be between the two marks on the dipstick, never below the lower mark.

The fuel injection pump and the turbocharger are lubricated automatically from the engine lubricating system.

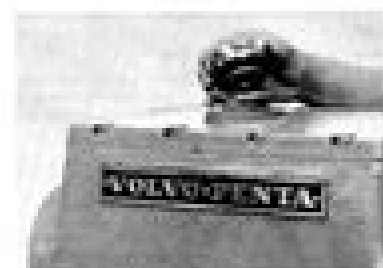
The fresh-water pump and seawater pump are lubricated during manufacture and no further lubrication is necessary.

Engine oil

Quality: CE (API), SAE 100, CCMC 04

For viscosity at various ambient air temperatures, see "Technical Data".

Engine	Oil capacity, approx. three day cycle/120 gal./1 with engine induction	
	8" (203 mm)	10" (254 mm)
TMD100C TMD121C TMD140C	55 (175.6 US B)	55 (164.7 B)
TMD140C	54 (163.8)	54 (163.8)



Filling cap, coolant

### 2. Engine coolant level

Check coolant level daily before starting.

**Warning:** Remove the cap carefully when the engine is hot. With a cold engine the level should be approx. 5 mm (3/16") below the sealing surface of the filler cap to enable the coolant to expand when the engine gets hot.

See pages 4-5 regarding composition of coolant.

When topping up, remember to open the venting valve as shown on picture form. (See "Filling with coolant" on page 5. Close the cock/valve after filling.

When there is a risk of freezing the system must be drained or anti freeze should be added, see "Precautions in case of freezing" on page 5.



Venting cock,  
TMD100C

Venting nipple,  
TMD100C

Venting nipple,  
TMD121C/140C



Seawater filter

1. Cover
2. Housing with strainer

The seawater filter (optional equipment) should be checked and cleaned when necessary. For cleaning see page 16. The frequency depends on the experience obtained after a period of running, depending on the amount of dirt in the water.

## MAINTENANCE

### 3. Reverse gear oil level

Check the oil level with the dipstick daily. Top up with oil when needed to the upper mark on the dipstick.

This check is carried out with the engine running at idling speed and with the lever in the "Neutral" position.

**Oil grade:** The same as for the engine. When lubricating oil of quality CE according to the API system is provided in the reverse gear.

**Viscosity:** The same as for the engine. However, for the TMD the reverse gear only single grade oil (one viscosity number) is required.

Oil capacity: see "Technical Data".

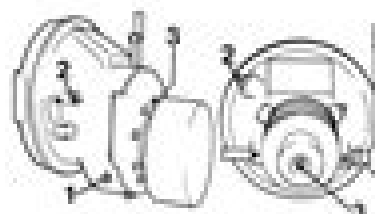


### 4. Disengageable clutch

Induction gear, disengageable clutch - optional extra item

Check the oil level every 500 hours.

The induction gear at the front of the engine is fixed with a lock plug (1). Unscrew the plug and check that the oil is level with the base. Concerning oil grade and viscosity, see "Technical Data".



1. Lock plug 2, 3. Grease nipples  
Disengageable clutch

### Lubricating disengageable clutch

Every 500 hours: Lubricate the throw-out bearing (nipple 2). Use universal grease. Note! Lubricate springs. Excessive grease might find its way onto the clutch fingers and cause slipping. Grease the inner bearing (nipple 3). This grease nipple has been deleted from some clutches with induction gear. Use heat resistant grease of a multipurpose type.

### 5. Checking the batteries

Check the level in the batteries at least after every 500 hours of operation. The level should be approx. 10 mm (3/8") above the cell plates. Top up with distilled water if necessary. Also make sure that the battery terminals are firmly tightened and greased.

Check the condition of the battery charge with a battery tester if the voltage is low.

The density of the electrolyte should be 1.26. If it has decreased to 1.22 the batteries should be re-charged. If re-charging fails to be carried out, the battery cables (both + and -) must first be disconnected.

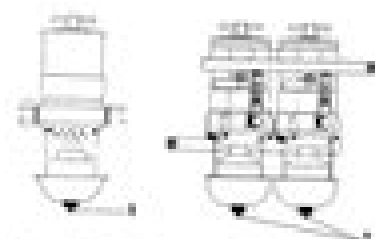
### Warning!

The batteries contain oxyhydrogen which is an highly explosive gas. One spark might be enough for the battery to explode and cause personal injury and material damage.

### 6. Fuel pre-filter

(optional equipment)

Check the fuel filter and drain off any water every 500 hours by means of the draining plug (1). The check should not be carried out until the engine has been shut down for several hours and with the engine stopped. Fit the plug.



Single fuel pre-filter

Double fuel pre-filter  
1. Draining plug

# Volvo Penta 50 Manual

**R Barnett**



## **Volvo Penta 50 Manual:**

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## **Table of Contents Volvo Penta 50 Manual**

1. Understanding the eBook Volvo Penta 50 Manual
  - The Rise of Digital Reading Volvo Penta 50 Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Penta 50 Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Volvo Penta 50 Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Penta 50 Manual
  - Personalized Recommendations
  - Volvo Penta 50 Manual User Reviews and Ratings
  - Volvo Penta 50 Manual and Bestseller Lists

5. Accessing Volvo Penta 50 Manual Free and Paid eBooks
  - Volvo Penta 50 Manual Public Domain eBooks
  - Volvo Penta 50 Manual eBook Subscription Services
  - Volvo Penta 50 Manual Budget-Friendly Options
6. Navigating Volvo Penta 50 Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Volvo Penta 50 Manual Compatibility with Devices
  - Volvo Penta 50 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Volvo Penta 50 Manual
  - Highlighting and Note-Taking Volvo Penta 50 Manual
  - Interactive Elements Volvo Penta 50 Manual
8. Staying Engaged with Volvo Penta 50 Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Volvo Penta 50 Manual
9. Balancing eBooks and Physical Books Volvo Penta 50 Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Volvo Penta 50 Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Volvo Penta 50 Manual
  - Setting Reading Goals Volvo Penta 50 Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Volvo Penta 50 Manual
  - Fact-Checking eBook Content of Volvo Penta 50 Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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