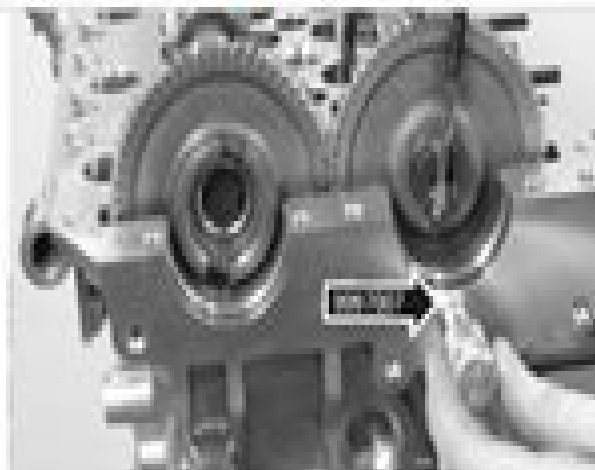


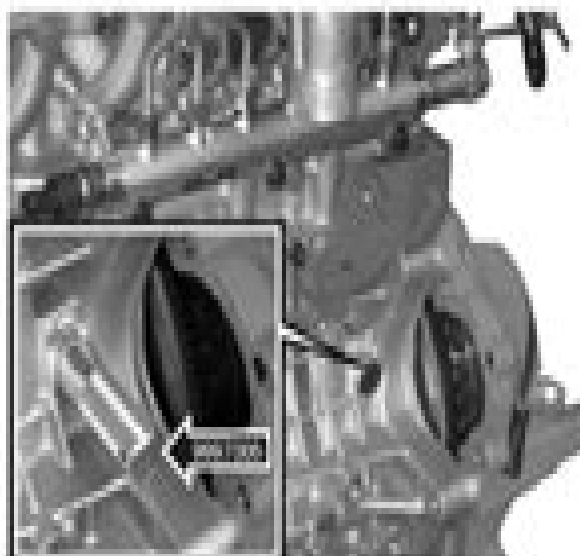
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2. Use the lock pin to secure the starter motor to the exhaust camshaft.

Unscrew the plug on the engine block behind the starter motor position. Install lock pin 9997005 and make sure it bottoms against the block. Also refer to "Crankshaft, locking".

**NOTE!** It may be necessary to crank the engine to allow the tool to assume the correct position.



# Volvo Penta D3 Workshop Guide

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