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## Removing Engine/ Transmission

Many service procedures can be performed without removing the engine/transmission from the frame. Closely observe the note introducing each sub-section for this important information.

### AT THIS POINT

If the technician's objective is to service/replace left-side cover oil seals (3), front output joint oil seal (1), rear output joint oil seal (1), and/or the oil strainer (from beneath the engine/ transmission), the engine/transmission does not have to be removed from the frame.

Secure the ATV on a support stand to elevate the wheels.

### WARNING

Make sure the ATV is solidly supported on the support stand to avoid injury.

1. Remove the seat.

2. Remove the negative cable from the battery; then remove the positive cable. Remove the battery vent hose; then remove the battery.

### CAUTION

Battery acid is harmful if it contacts eyes, skin, or clothing. Care must be taken whenever handling a battery.

3. Remove the front and rear racks (see Section 8).
4. Remove the storage compartment and the steering post access panel (see Section 8).
5. Drain the oil from beneath the engine/ transmission.



6. Remove the front and rear fender panels (see Section 8).
7. Disconnect the fuel hose (1), carburetor vent hose (2), and the fuel pump vacuum hose (3) from the carburetor.



8. Disconnect the crankcase vent hose from the air cleaner housing. Remove the clamp securing the air intake hose to the carburetor; then remove the housing.

■ **NOTE:** The air cleaner intake duct must be removed prior to removing the air cleaner housing.

9. Remove the exhaust springs at the juncture in front of the muffler; then slide the muffler rearward off the mounting lugs.

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**Arctic Cat, Inc**



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