

# KUBOTA

1300 Remington Rd., Suite K  
Schaumburg, IL 60173

| Model    | No. Cyls. | Bore                 | Stroke               | Displ.                   |
|----------|-----------|----------------------|----------------------|--------------------------|
| EA400-N  | 1         | 78 mm<br>(3.071 in.) | 84 mm<br>(3.307 in.) | 401 cc<br>(24.5 cu. in.) |
| EA400-NB | 1         | 78 mm<br>(3.071 in.) | 84 mm<br>(3.307 in.) | 401 cc<br>(24.5 cu. in.) |
| EA450-N  | 1         | 84 mm<br>(3.307 in.) | 84 mm<br>(3.307 in.) | 465 cc<br>(28.4 cu. in.) |
| EA450-NB | 1         | 84 mm<br>(3.307 in.) | 84 mm<br>(3.307 in.) | 465 cc<br>(28.4 cu. in.) |
| EA500-N  | 1         | 86 mm<br>(3.386 in.) | 90 mm<br>(3.543 in.) | 522 cc<br>(31.9 cu. in.) |
| EA500-NB | 1         | 86 mm<br>(3.386 in.) | 90 mm<br>(3.543 in.) | 522 cc<br>(31.9 cu. in.) |
| EA600-N  | 1         | 92 mm<br>(3.622 in.) | 90 mm<br>(3.543 in.) | 598 cc<br>(36.5 cu. in.) |
| EA600-NB | 1         | 92 mm<br>(3.622 in.) | 90 mm<br>(3.543 in.) | 598 cc<br>(36.5 cu. in.) |



Fig. K1-1—View showing location of oil drain plug (D) and oil pressure relief valve (R).

All engines in this section are liquid-cooled, single-cylinder, four-stroke diesel engines. Crankshaft rotation is counterclockwise from flywheel end.

## MAINTENANCE

### LUBRICATION

Depending on ambient temperature, recommended crankcase oil is SAE 20W, SAE 30 or SAE 10W-30 with API

classification CC. Crankcase capacity is 1.9 liters (2 quarts) for Models EA400-N, EA400-NB, EA450-N and EA450-NB or 2.3 liters (2.4 quarts) for all other models.

All models are equipped with a pressure lubrication system. The oil drain plug (D—Fig. K1-1) also serves as the oil pickup and a filter screen is attached to end of drain plug. The drain plug and filter should be removed and filter cleaned and oil renewed after every 100 hours of operation.



Fig. K3-2—View of fuel primer circuit.

1. Fuel inlet valve  
2. Fuel line  
3. Primer pump  
4. Shut-off

Fig. K1-3—Exploded view of fuel system. Refer to Fig. K1-2 for fuel primer circuit.

1. Inlet valve  
2. Fuel inlet line  
3. Inlet line  
4. Inlet pump  
5. Shut-off  
6. Fuel valve  
7. Fuel line  
8. Fuel line  
9. Fuel line  
10. Fuel line  
11. Fuel line  
12. Fuel return line



# Workshop Manual Kubota Small Diesel Motor

**S Ben Porath**



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