

First 20 Hrs. operating

CHANGE ENGINE OIL AND REDUCTION GEAR OIL



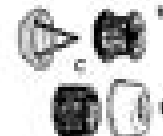
After first 20 hours, oil filter cap, tighten with a torque.

Every 50 Hrs. operating CLEAN AIRCLEANER ELEMENT

• Clean more frequently if operating in a dusty area.



• Wash part "A" (element) in cleaning solvent. After drying, soak in oil and replace in the engine.

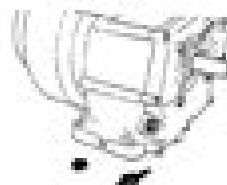


• Remove dust from paper element "B" by applying compressed air from inside of the element or tapping the case lightly. If the element is excessively dirty, replace or wash it in liquid detergent and water and flush with water to clean. Dry it thoroughly by applying compressed air before assembling.

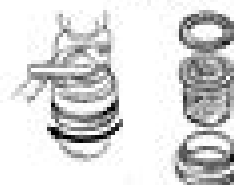
• Wash the foam element in "C" liquid detergent and water and flush with water to clean. Dry it thoroughly by applying compressed air. After drying, wash it oil and replace in the engine.

Every 100 Hrs. operating

CHANGE ENGINE OIL



CLEAN FUEL STRAINER



• Wash returned parts in solvent, dry them thoroughly and re-assemble. Turn the fuel valve ON and check for leaks.

CLEAN SPARK PLUG AND CHECK GAP



0.6 - 0.7 mm
0.024 - 0.028 in
Use NGK B-40S, B6S-40S or
MD W14FP-12, W14FP-12
C24 type
0.8 - 0.9 mm
0.031 - 0.035 in
Use NGK B6H10-12
B6H10S-12 or MD W14FP-
12, MD W14FPB-12

Every 300 Hrs. operating

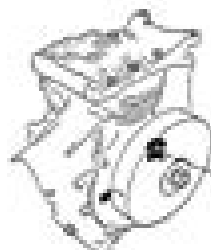
• Check fuel line for cracks or leaks. Replace, if necessary.

WARNING

• Do not use gasoline or low flash point solvents for cleaning. They are flammable and explosive under certain conditions.

ADJUST IGNITION TIMING

- Adjust contact breaker points so that they just start to open when the "T" mark on the flywheel aligns with the mark on mechanism.
- IGNITION TIMING: 21° BTDC.

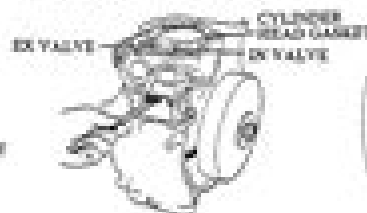


CONTACT
BREAKER ADJUST

The C24 Type does not require adjustment.

ADJUST VALVE CLEARANCE

- Measure at TDC on compression stroke when engine is cold.
- STANDARD:
IN 0.08 - 0.16 mm 0.003 - 0.006 in
EX 0.11 - 0.19 mm 0.004 - 0.007 in
- If the clearance is less than the standard limit, grind valve stem or replace valve.



EX VALVE

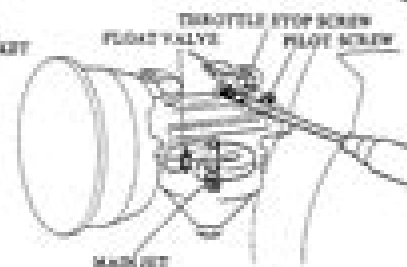
CYLINDER
HEAD GASKET

IN VALVE

ADJUST CARBURETOR SCREWS

- Start the engine and adjust idle speed by turning the throttle stop screw.

Idle speed
1,400 rpm ±100



MAIN JET

FLOAT VALVE

THROTTLE STOP SCREW

PISTON SCREW

- Continual with pilot screw
- Tighten the pilot screw until it becomes tight, then back it off the number of turns shown below:
C24 1 1/2 turns
C24 2 turns
- Adjust idle speed as outlined in left.

Workshop Manual Honda G400

Yicheng Fang



Workshop Manual Honda G400:

Honda G300/G400/GK300/GK400 ,1978 **Honda Civic Service and Repair Manual** A. K. Legg, Mike Stubblefield, 1996 Hatchback Saloon Coupe with SOHC engines inc special limited editions Does NOT cover CRX UK built 5 door or revised range introduced from March 1995 Petrol 1 3 litre 1343cc 1 5 litre 1493cc 1 6 litre 1590cc SOHC Does NOT cover 1 6 litre 1595cc DOHC engine Honda Service Manual, 85-86 XR600R. ,1986 **Honda Common Service Manual** Honda Giken Kōgyō Kabushiki Kaisha, 1988 **Honda Service Manual** Honda Giken Kōgyō Kabushiki Kaisha, 1996 Honda Service Manual 89 CB400F, CB-1 ,1989 Honda Service Manual 88-89 Z50R. ,1988 *Honda VT1100 Shadow V-twins Owners Workshop Manual* Mike Stubblefield, John Harold Haynes, 1999 Whether the reader has simple maintenance or a complete engine rebuild in mind he or she can rest assured that there s a Haynes manual for just above every popular domestic and import car truck and motorcycle By conducting complete tear downs and rebuilds the staff at Haynes Publishing has discovered all the problems owners will find when repairing or rebuilding their vehicles By documenting each process with hundreds of illustrations and step by step instructions that show the exact order of assembly Haynes manuals make every step easy to follow **Honda Motorcycles Workshop Manual C110 1962-1969** Motor Honda Motor, 2009-07-01 A faithful reproduction of the 1970 Floyd Clymer publication of the official Honda Factory Workshop Manual specific to the 1962 1969 n10 50cc Sport Cub series of motorcycles This manual includes all of the data that you would expect from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components It also includes a comprehensive troubleshooting section plus tables of technical data tolerances and fits making it an invaluable resource for collectors and restorers of these classic Honda motorcycles There are 55 illustrations and each procedure is explained in a step by step method using an appropriate illustration The translation from Japanese to English is at times a little quirky but the illustrations make up for any difficulty in understanding what needs to be done There are separate sections that deal with the repair and overhaul procedures for the engine transmission wheels and brakes front forks frame and carburetor plus a detailed electrical service section This is a must have reference for any Honda enthusiast and would certainly assist in helping any potential purchaser better understand the inner workings prior to purchasing one of these classic motorcycles Out of print and unavailable for many years this book is highly sought after on the secondary market and we are pleased to be able to offer this reproduction as a service to all Honda enthusiasts worldwide *Honda Motorcycles Workshop Manual 125-150 Twins 1959-1966* Floyd Clymer, Velocepress, 2009-06-01 A faithful reproduction of the 1967 Floyd Clymer publication of the official Honda Factory Workshop Manual for the 125 150 series C92 CS92 CB92 C95 and CA95 There are exhaustive tables of technical data tolerances and fits and all of the expected data from a factory publication for the repair and overhaul of all major and minor mechanical and electrical components making it an invaluable resource for collectors and restorers of these classic Honda motorcycles There are 228 illustrations and each procedure is

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