

Alternator Installation Manual: Step-by-Step Guide with Torque Specifications



Replacing a vehicle installation causes the charging system require preventing mounting failures or electrical issues.

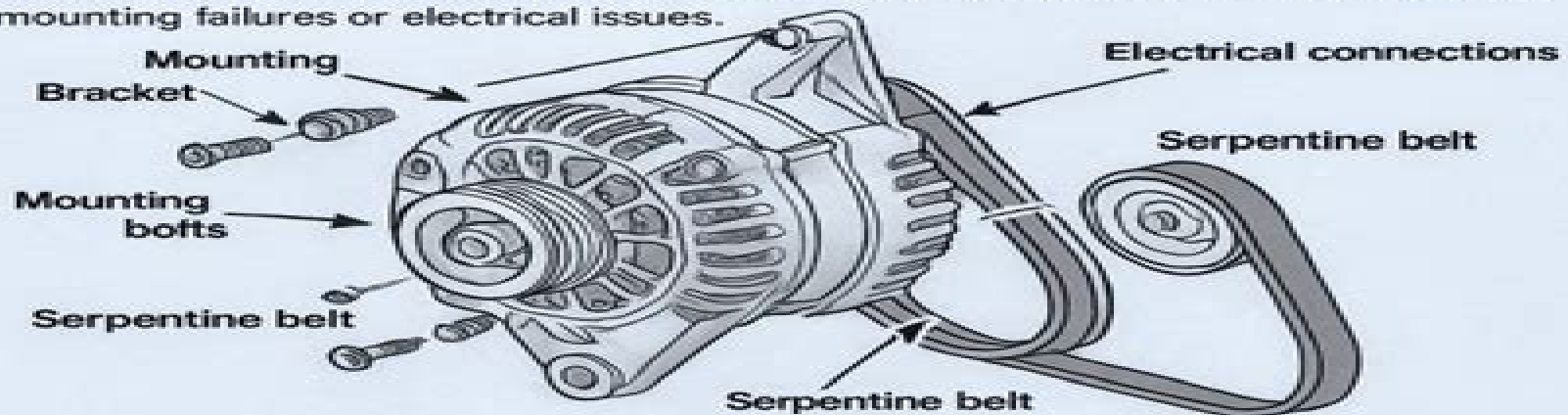


Figure 1: installation diagram showing alternator mounting steps, electrical connections, and serpentine belt routing.

1. Tools Required

- Socket set and ratchet
- Combination wrench
- Torque wrench
- Safety glasses

2. Safety Reminders

- Disconnect the negative battery terminal before starting.
- Avoid level surface, wheel chocks and parking brake on a level surface.

3. Step-by-Step Installation

1. Remove complete alternator/mounters; including, horn covers.

4. Torque Specifications

Torque alternator mounting bolts to 35–50 Nm (25–37 lb-ft), as per manufacturer's manual–50 in (7–11 lb-ft).

3. Step-by-Step Installation

1. Remove any components blocking alternator (air intake ducts, engine covers etc.)
2. Slack the serpentine belt by rotating the tensioner using appropriate socket, then slip belt off alternator pulley.
3. Disconnect electrical connections:
 - main B+ cable to the battery and the smaller-terminal for the regulator,
4. Unscrew the mounting bolts and remove alternator from its bracket.
5. Position new alternator, hand-tighten bolts, torque them according to specifications.
6. Reconnect electrical connections and reinstall serpentine belt over pulley following diagram.

5. Testing and Verification

1. Reconnect battery, start engine, check alternator charge voltage (15.8–

Worldwide Alternator Manual Guide

Tao Wei



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