Install the gearshift cam. Install the gearshift forks and shafts as shown.

NOTE:

Each fork differs in shape.

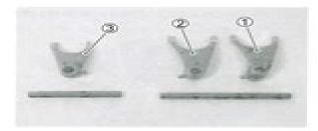
- ① For reverse/1st gear
- (2) For 2nd/3rd gear
- 3 For 4th/5th gear

Install the reverse idle gear shaft (4).
Install the snap ring (5), washer (6) and spacer (7).

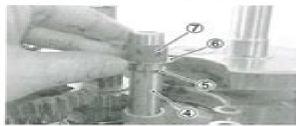
Install the reverse idle gear (8) and washer (9).



Clean the oil sump filter by using compressed air.











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