

# Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical 10-40

Engine Mechanical 10-39

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## Bearing Inspection

### General Information

Service main bearings are available in standard size and 0.25 mm (0.009 in.) undersize, and each of them has 3 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



### Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

## Bearing Clearance

### NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft) on journal, and rotate it.



4) Tighten main bearing cap No.1 bolts (1) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (1) - (10) to 30 N·m (2.2 kgf·m, 22.0 ft·lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf·m, 36.9 ft·lb).

c) In the same manner as in Step a), tighten them to 90°.

d) Tighten bolts (11) - (20) to 25 N·m (2.2 kgf·m, 18.5 ft·lb) according to numerical order in figure.

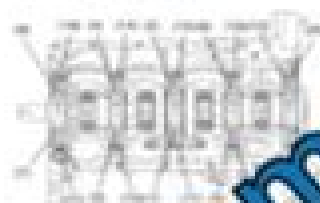
### Tightening torque

Main bearing cap No.1 bolt (1) - (10):

Tighten 30 N·m (2.2 kgf·m, 22.0 ft·lb), 50 N·m (3.5 kgf·m, 36.9 ft·lb) and 90° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.2 kgf·m, 18.5 ft·lb) by the specified procedure.



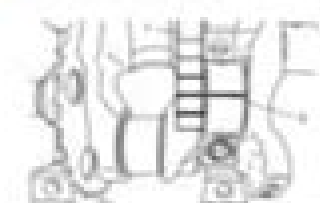
5) Remove bearing caps. Insert oil gauging plastic, and rotate crankshaft. If gauging plastic width at its widest part exceeds its limit, replace plastic.

6) Repeat steps 4) and 5) until proper clearance is obtained. Only produce proper clearance.

7) If necessary, and be necessary to inspect crankshaft, and for use of 0.25 mm undersize.

8) After installing new bearing, recheck clearance.

Standard clearance  
Standard 0.021 - 0.044 mm (0.0008 - 0.0018 in.)  
Limit 0.054 mm (0.0021 in.)



## Cylinder Head Components



Component	Part No.	Description	Torque (N·m)	Torque (kgf·m)	Torque (ft·lb)
Cylinder head	1	Cylinder head bolt (1)	30	2.2	22.0
	2	Cylinder head bolt (2)	50	3.5	36.9
Cylinder head gasket	3	Cylinder head gasket (1)	25	2.2	18.5
	4	Cylinder head gasket (2)	25	2.2	18.5
Intake manifold	5	Intake manifold bolt (1)	10	0.9	8.0
	6	Intake manifold bolt (2)	10	0.9	8.0

# Suzuki Sx4 Haynes Manual

**John Haynes**



## **Suzuki Sx4 Haynes Manual:**

**Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson, John Harold Haynes, 1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer      **Suzuki GSX-R600 & GSX-R750 from 2006-2016 Haynes Repair Manual** Haynes Publishing, 2020-02-25 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle where we learn the best ways to do a job and that makes it quicker easier and cheaper for you Haynes books have clear instructions and hundreds of photographs that show each step Whether you are a beginner or a pro you can save big with a Haynes manual This manual features complete coverage for your Suzuki GSX R600 GSX R750 manufactured from 2006 2016 covering Routine maintenance Tune up procedures Engine repair Cooling and heating Air conditioning Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems and Wiring diagrams      *Suzuki GSX 1400, '02 to '08* Editors of Haynes Manuals, 2018-10-02 With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis Complete coverage for your Suzuki GSX 1400 for 2002 thru 2008 Routine Maintenance Tune up procedures Engine repair Fuel and exhaust Emissions control Ignition Brakes Suspension and steering Electrical systems Wiring diagrams      **Suzuki Max** Haynes, 2009-01-01 Haynes offers the best coverage for cars trucks vans SUVs and motorcycles on the market today Each manual contains easy to follow step by step instructions linked to hundreds of photographs and illustrations Included in every manual troubleshooting section to help identify specific problems tips that give valuable short cuts to make the job easier and eliminate the need for special tools notes cautions and warnings for the home mechanic color spark plug diagnosis and an easy to use index

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