

ENGINE REMOVAL AND DISASSEMBLY

Preparation

Before dismounting the engine from the frame, clean it in place with steam. This is necessary for preventing dirt from entering the engine during disassembly.

NOTE: To facilitate engine removal, have the magneto rotor and stator removed, as shown in Figs. 5 through 7:



Fig. 5. Hold the rotor with special tool ① (09930-40113), and unscrew the nut securing the rotor.



Fig. 6. Draw out the rotor by operating the special tools ① ② (09930-30101) (09930-30150) as shown.

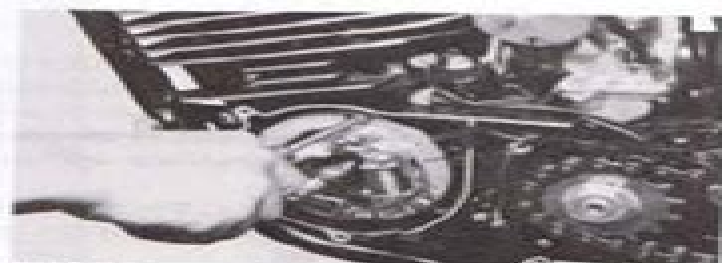


Fig. 7. Remove the stator.

Engine Disassembly

The sequence of steps for disassembling the engine taken down from the chassis is as follows:



Fig. 8. Remove oil drain plug and let out oil.



Fig. 9. Loosen cylinder head nuts sequentially, loosening each nut just a little at a time, and take off the head.

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