



INSTALLATION

1) Check that crank timing sprocket key is in match with timing mark on cylinder block.

2) Install crankshaft timing sprocket as shown in figure. Match mark faces to chain cover.

3) Apply oil to bush of idler sprocket.

4) Install sprocket shaft and idler sprocket.

5) Install 1st timing chain by aligning dark blue plate of 1st timing chain and match mark on idler sprocket.

6) Bring yellow plate of 1st timing chain into match with match mark on crankshaft timing sprocket.

7) Install timing chain tensioner as shown in figure.

Tightening Torque

(a): 25 N·m (2.5 kg·m, 18.5 lb·ft)

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litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki Service Manual** Suzuki Jidōsha Kōgyō
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Department,1992 *Suzuki: Service Manual* Suzuki Motor Corporation (Hamamatsu), **Suzuki Service Manual** Suzuki
Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197? *Suzuki Service Manual* Suzuki Jidōsha Kōgyō
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