

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. If any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal), making oil hole.



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.5 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

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Cylinder Head Components

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10-45-0003

	1. General note	 Tighten head bolt (3) To secure the cylinder head bolt (3), after removing the lower cylinder head bolt (2),
Cylinder head bolt (3)	2. Torque guide	 Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) by the specified procedure
	 Tighten head bolt (3) Tighten head bolt (3) with torque guide deformation (ignoring 1st, 2nd deformation referring to "Check" and "Torque limit removal" are important). If it is reused.	 Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb), 50 N·m (3.5 kgf-m, 36.5 ft-lb) by the specified procedure
Cylinder head	3. General note	 Do not reuse
Cylinder head gasket (2)	 Tighten head gasket "Torque" means adjustment or gasket torque to standard torque value. Tighten to	 Apply engine oil to sliding surface of each part
	 Tighten to	

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CH Cherryholmes



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