# Suzuki SX4 2006-2014 Workshop Manual

aris flearings inspections

Engine Mechanical: 50:45

Service main bearings are available in standard size. and it 25 men it 0000 in ) underside, and each of their has 5 kinds of bearings differing in laterance.

Upper half of bearing (1) has oil groove (2) as shown

metal this half with oil groove to cylinder block. Linear half of bearing does not have an oil groove.



lecit bearings for pilling, scratches, wear or demage. any matoestillor is fixed, replace both upper and ser haves. Never replace other half without replacing a other half.

#### sin Bearing Chanance

#### MOTES.

On not rotate crankshall while paoping plantic is involution).

heck desiration by using gauging places according to a finitioning properties.

- Remove bearing says.
- Chose belonings and main journals.
- i. Place a perce of gauging plants: (1) the full width of

bearing (parallel to inertial att on journal, at



- 4) Tightlest insent beauting cap. No. 1 bolls (1) = (10) and more bearing our No.2 both (11) - (20) gradually as
- Tighten bols (1) (10) to 30 N m (3.0 kg/m). 22:0 folial to according to numerical order in figure.
- by In the pame market as in This at, highler them. to 50 New 25 Disaptive, 36 S Section
- (c) In the same matter as in Slep at, helighten them
- Tighten boths (111) (201) to 25 N m (2.5 kg/m). 15.5 to 6: according to numerical order in figure.

#### Eightening terms

Main bearing cap No.1 bolt (15 - 1500) Tradebase 30 Nove CLR Nathon, 22 S St. #1, 50 Nove. (5.8 kgf m, 36.5 to 8) and 60" by the specified

Main bearing cap No.2 bolt (111) - (201): Tightee 25 N m GLS tighter, 15.0 to 4) by the

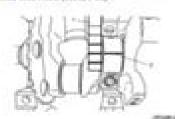


Sti Planning Senancy care.

will be recommen to respired. or uses of 0.2% men continuous

bearing, recheck classocies

mrid 3,324 - 5,345 man at 2000 - 6,0006 mg/. matt 6.054 man (0.0021 m.);



Cylinder Head Components

Engine Mechanical: 10-31

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		Disal de	E .	Cyrolin heat part full.  The same to significant spiriture beautiful fully other securing the filter opinions head but (smill).
		ten bos	730	Types 35 km (3.5 kg/m, ks) (sA, 45 km (3.5 kg/m, ks) (sA, 45 km (3.5 kg/m))
	E .	Cybride Read (ed.) (670).  Chair spiniter haled out (670), positio deformation byteming for Nation and Cybride Read (670) and Cybride Read (670).  (Spiniter Read Reproduct and respectively for National Anni (670) and productions.	778	Spice (I kin ) I kg/m; II ] (i-f) is the specified provided
	1	Cylindra Seed	-0	SC NOT HARMA
-	C.	Combination (special) TOP make provided or pushed combination organized in pushed combination or pushed combination or pushed combination (special).	B	Note the end of the state of the state of
	-	The second secon		

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