Organisation: Template Library Project: Example Project Team: Example Team Template ID: DP-QUAL-0025
Template Version: 3 Form Version: 6
Form created: Tuesday, 30 October 2018, 2:22:01

Comment

25/05/2018

Comment

Comment: Fine and 22

## Welding Quality Control Checklist

Automated Template Library-Example Project-Example Team-DP-QUAL-0025 -1
Form Number

Structure ID PD-004

Project/Constr Project North Warup - Site 2A uction ID

Welded Lintel Elements

Date Tuesday, 05 June 2018, 12:00:00 am

Inspection Checklist

Question 2

Maurindo-entisti

Question 1 Have the inspector's qualifications been submitted Yes Comment:

to the Bureau of Structures for acceptance?

Welder Name Pete Summerfield

WPS WPS-1878-0021

Question 3 Has the WFS been accepted by the Bureau of Yes Comment: Confirmed on

Witness.

Week.

Structures?

Question 4 Electrodes are stored in a hermetically sealed NA Comment: source, dry and in good condition? (SMAW Only)

Question 5 Rod ovens (@250°F) are used to store opened

electrode containers after no more than 4hrs of exposure (SMAW Only/?)

Question 6 Are environmental conditions acceptable for Yes

welding? (No welding in water, rain or snow, high degrees celcius

winds, or under OF without shelter)

Temperature 19 degrees C at time of welding

Welding Date Thursday, 07 June 2018, 12:00:00 am

Question 7 All metal surfaces were clean and clear of Yes Comment:

galvanizing, paint, water, rust, oil or grease, before

is the welder in possession of the required WPS7

each weld pass?

Question 8 Preheat(s) used meet the applicable code Yes Comment:

requirements and accepted WPS?

Instrument Slide rule preheat calculator used to check the preheat

If using a 3000 degrees c - 5000 degrees c

calibrated temperature indicator crayon to measure preheat temperature, note the temperature tolerance

beimperature.

Question 9 Can the voltage and amperage be read by the Yes Comment: Calibrated

# **Welding Quality Control Manual**

J Rink



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