

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, L , in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, t , in mm										
A	± 1	± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9
B		± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16
C		± 3	± 4	± 6	± 8	± 11	± 14	± 18	± 21	± 24	± 27
D		± 4	± 7	± 9	± 12	± 16	± 21	± 27	± 32	± 36	± 40

4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine, on the basis of table 2, which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg, L , is to be represented.

4.3 Straightness, flatness and parallelism tolerances

The straightness, flatness and parallelism tolerances as specified in the table 3 apply both for the overall dimensions of a weldment, a welding assembly, or a welded structure, and also for sections for which the dimensions are indicated.

Other tolerances of form and position (e.g. coaxiality and symmetry tolerances) have not been specified. If such tolerances are required for functional reasons, they shall be indicated on the drawings, as specified in prEN ISO 1101.

5 Indications on drawings

The designation of the selected tolerance class as specified in tables 1 and 2 (e.g. EN ISO 13920-B) or its combination with a tolerance class as specified in table 3 (e.g. EN ISO 13920-BE), shall be entered in the appropriate area on the drawing.

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, L , in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1 000	Over 1 000
	Tolerances, $\Delta\alpha$, (in degrees and minutes)		
A	± 20	± 15	± 10
B	± 45	± 30	± 20
C	$\pm 1^\circ$	± 45	± 30
D	$\pm 1^\circ 30'$	$\pm 1^\circ 15'$	$\pm 1^\circ$
	Calculated and rounded tolerances, t , in mm/m ¹⁾		
A	± 6	$\pm 4,5$	± 3
B	± 13	± 9	± 6
C	± 18	± 13	± 9
D	± 26	± 22	± 18

¹⁾ The value indicated in mm/m corresponds to the tangent value of the general tolerance. It is to be multiplied by the length, in m, of the shorter leg.

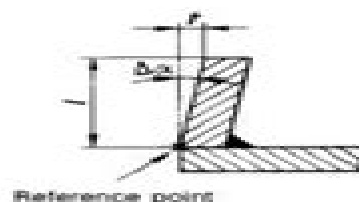


Figure 1

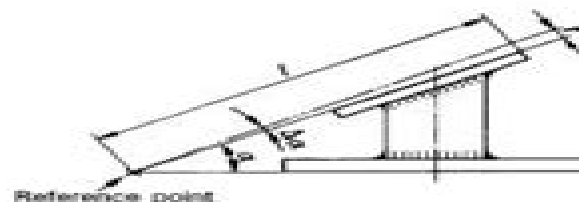


Figure 2

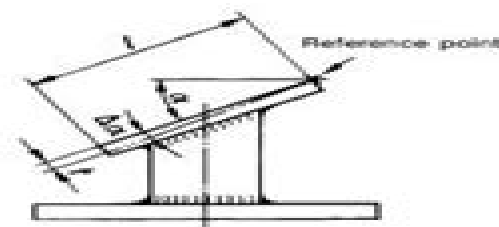


Figure 3

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Dansk Standard



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Waste Recovery and Management Ajay, Parveen, Ashwini Kumar, Ravi Kant Mittal, Rajesh Goel, 2023-05-16 Sustainable development approaches cannot be met unless waste management is addressed as a priority Waste Recovery and Management An Approach Toward Sustainable Development Goals presents a comprehensive examination of environmental pollution and health hazards caused by differing types of waste its recycling and other e waste management strategies and potential political and legal interventions It also presents the available carbon recycling methods and investigates how these might be applied to reinforce waste management in industrialized countries as well as developing and emerging economies Each chapter includes valuable data and case studies that serve as practical guidance for academicians researchers and stakeholders for quantifying the impacts of waste and for planning integrated solid waste collection and treatment systems thereby working toward sustainability at a global level Features Covers both traditional and new technologies for identifying and categorizing the sources and nature of various types of waste Provides methods for the safe disposal of municipal solid wastes plastic waste bio medical wastes hazardous wastes and e wastes Explains practical measures to cover the broad spectrum of everyday applications of waste management for environmental sustainability Contains a focused discussion of the current scenario and future research directions for different types of waste in each chapter **Inspection-oriented**

Tolerancing - Size, Form and Location Robert Roithmeier, 2016-10-13 [Microwave Component Mechanics](#) Harri Eskelinen, Pekka Eskelinen, 2003 Here OCOs a first of its kind resource that offers you detailed guidance in the mechanical aspects of designing and manufacturing microwave components The book takes an interdisciplinary approach that combines design and manufacturing mechanical and electrical design and microwave component performance and productivity By exploring the immediate connection between electrical and mechanical quality you more easily arrive at cost effective solutions and reduce the unnecessary use of OC double tolerancing OCO *Kompatible Stahlschutzplanken-Systeme*

Gütegemeinschaft Stahlschutzplanken e.V., 2020-02-29 **European Building Construction Illustrated** Francis D. K. Ching, Mark Mulville, 2014-02-10 The first European edition of Francis DK Ching's classic visual guide to the basics of building construction For nearly four decades the US publication Building Construction Illustrated has offered an outstanding introduction to the principles of building construction This new European edition focuses on the construction methods most commonly used in Europe referring largely to UK Building Regulations overlaid with British and European while applying Francis DK Ching's clear graphic signature style It provides a coherent and essential primer presenting all of the basic concepts underlying building construction and equipping readers with useful guidelines for approaching any new materials or techniques they may encounter European Building Construction Illustrated provides a comprehensive and lucid presentation of everything from foundations and floor systems to finish work Laying out the material and structural choices available it provides a full understanding of how these choices affect a building's form and dimensions Complete with more

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Praxiswissen Schweißtechnik Hans J. Fahrenwaldt, Volkmar Schuler, Jürgen Twrdek, 2013-12-20 Schweißen ist nach wie vor das wichtigste Fertigungsverfahren Neben der unbertroffenen Wirtschaftlichkeit erlaubt es konstruktive Ausführungen die in hohem Maße die Bedürfnisse nach Flexibilität und Gewichtsoptimierung berücksichtigen Dieses Buch stellt alle relevanten und modernen Verfahren der Schweißtechnik vor und gibt umfassende Informationen zur anforderungs- und anwendungsgerechten Gestaltung von Schweißkonstruktionen Wirtschaftlichkeitsbetrachtungen und ein Kapitel zur Qualitätssicherung geben wichtige Hinweise für die Praxis Beispiele von Schweißnahtberechnungen sind enthalten Im Anhang befinden sich zahlreiche Einstelltabellen und umfangreiche Angaben zu Normen In der aktuellen Auflage wurde die praxisnahe Darstellung in Text und Bildern weiter verstärkt Auch werden Informationen beispielsweise zu Anlagekosten zur Baustellentauglichkeit und zu Abschmelzleistungen gegeben Ausführung von Stahlbauten Herbert Schmidt, Jörg-Dieter Korth, Gregor Machura, Ralf Podleschny, Christian Kammel, Michael Volz, 2019-04-10 Nachdem sich die Vorgängerauflage des Kommentars von 2012 zur unverzichtbaren Arbeitshilfe für alle mit dem Stahlbau befassten Fachleute entwickelt hat wird nun eine bearbeitete und erweiterte Auflage vorgelegt die die zwischenzeitlichen Änderungen an den kommentierten Normen berücksichtigt Dieser Kommentar enthält Erläuterungen zu den technischen Regeln für die Ausführung von Stahlbauten in DIN EN 1090 2 Ausführung von Stahltragwerken und Aluminiumtragwerken Teil 2 Technische Regeln für die Ausführung von Stahltragwerken und DIN EN 1090 4 Ausführung von Stahltragwerken und Aluminiumtragwerken Teil 4 Technische Anforderungen an kaltgeformte tragende Bauelemente aus Stahl und kaltgeformte tragende Bauteile für Dach Decken Boden und Wandanwendungen Er liefert wichtige Zusatz- und Hintergrundinformationen und stellt darüber hinaus Verknüpfungen zu angrenzenden Disziplinen dar Auszüge aus zitierten Regelwerken werden wiedergegeben und die Umsetzung der Normregelungen anhand von Musterbeispielen illustriert Eine der wesentlichen Bearbeitungen der DIN EN 1090 2 betraf die technischen Anforderungen an tragende dinnwandige kaltgeformte Bauelemente und Bauteile aus Stahl Sie waren nicht umfassend genug behandelt Dieses Teilgebiet des Stahlbaus wurde deshalb aus der bisherigen DIN EN 1090 2 herausgelöst und in die neue Teilnorm DIN EN 1090 4 überführt um mit der notwendigen Ausführlichkeit dargestellt zu werden DIN EN 1090 4 wurde 2018 veröffentlicht und ist im vorliegenden Buch erstmalig kommentiert Die aktuellen Fassungen beider

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Schwei ßtechnik Volkmar Schuler, J rgen Twrdek, 2024-10-18 Dieses Fachbuch stellt alle relevanten und modernen Verfahren der Schwei ßtechnik praxisnah vor und informiert umfassend zur anforderungs und anwendungsgerechten Gestaltung von Schwei ßkonstruktionen Schwei ßen ist das wichtigste F geverfahren mit einer un bertroffenen Wirtschaftlichkeit und erlaubt konstruktive Ausf hrungen mit gro er Flexibilit t und Gewichtsoptimierung Neben kurzen pr gnanten Beispielen von berschl gigen Schwei ßnahtberechnungen finden sich umfangreiche Angaben zu aktuellen Normen Das Buch unterst tzt die L sungsfindung bei praktischen Aufgaben und dient als Nachschlagewerk Die vorliegende 7 Auflage wurde um weitere praktische Anwendungsbeispiele erg nzt und tr gt der Digitalisierung der industriellen Welt weiter Rechnung Viele Zeichnungen wurden durch farbige 3D Bilder aus der Praxis ersetzt und Normen wurden aktualisiert

Aluminium ,2004 *Schwei ßen und Schneiden* ,1997 **Diesel & Gas Turbine Catalog** ,1990 *Prothetik und Werkstoffkunde* Norbert Schwenzer,1994 *DS/EN ISO 13920* Dansk Standard,1997 ABC der deutschen Wirtschaft , International Bibliography of Corn: Indexes : author index, subject index ,1985 **DS/EN ISO 6892-1** Dansk Standard,2009 *DS/EN ISO 9692-4* Dansk Standard,2003 **DS/EN ISO 9692-1** Dansk Standard,2004 **DS/EN ISO 10439** Dansk Standard,2003 DS/EN ISO 15839 Dansk Standard,2006

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cover cylinder head and cylinder block with a screwdriver notice be careful not to damage the contact surfaces of the timing

chain cover cylinder block and cylinder head c remove the o ring from the lh cylinder

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web dec 9 2020 put the wrench on the crank bolt and turn it clockwise until the mark on the harmonic balancer crank pulley lines up with the tdc mark on the lower timing cover now look at the cam sprocket the dowel in the cam should be in the hole for number 1 on some older b2000 engines they might have an a b c all alignment should be on a

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web align the timing marks of the camshaft with the mark plates of the timing chain and install the timing chain hint align the timing marks with the mark plates while turning the hexagonal service portion of the camshaft using a wrench 2 install chain tensioner slipper a install the chain tensioner slipper 3 install chain tensioner

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web rotate the crankshaft pulley two complete turns clockwise and check the timing marks if the timing marks are correct tighten the lock bolt for the tensioner to 20 to 34 n m 200 to 350 kgfcm for fe to 37 to 52 n m 380 to 530 kgfcm for f2 engine check the movement on the tension side of the timing belt

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web jul 22 2009 a set the timing mark to 0 on the timing chain cover by rotating the crankshaft clockwise b verify the timing marks on the camshaft timing gears are in general alignment with the timing marks of the camshaft bearing cap see chart note when the engine is correctly timed the timing marks will not perfectly align

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