

#### ENGINE SUPPORT SCREWS TORQUE

42 Nm x 4 Nm (31 lbf-ft x 3 lbf-in)



Front Engine Support

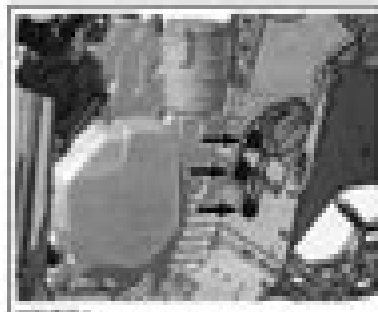
#### Front Engine Support Replacement (MAG Side)

1. Remove body parts and components as required to access to the engine support.
2. Remove screw securing rubber mount to engine support.



Front Engine Support

3. Remove screws securing engine to engine support.



Front Engine Support

4. Replace engine support.
5. Install new screws to secure engine support on engine.
6. Tighten engine support screws to specification as per the following sequence.

#### ENGINE SUPPORT SCREWS TORQUE

42 Nm x 4 Nm (31 lbf-ft x 3 lbf-in)



Front Engine Support

7. Install new screw to secure engine rubber mount on engine support.
8. Tighten engine rubber mount screw to specification.

#### ENGINE RUBBER MOUNT SCREWS TORQUE (N/A)

24.5 Nm x 3.5 Nm (18 lbf-ft x 2.5 lbf-in)

9. Install body parts and components as the reverse of removal procedure.

#### Rear Engine Support Replacement (MAG Side)

To replace rear engine support, refer to **FRONT ENGINE SUPPORT REPLACEMENT (MAG SIDE)**. However pay attention to the following.

Tighten engine support screws to specification as per the following sequence.

#### ENGINE SUPPORT SCREWS TORQUE

42 Nm x 4 Nm (31 lbf-ft x 3 lbf-in)



Rear Engine Support

#### ENGINE RUBBER MOUNTS

##### Engine Rubber Mount Inspection

Check rubber mounts. Replace them if brittle, cracked or damaged.

#### Front and Rear Engine Rubber Mount Replacement (PTO Side)

1. Remove countershaft bearing support. Refer to **DRIVEN PULLEY AND COUNTERSHAFT (600 ACE)** subsection.
2. Replace engine rubber mount.
3. Install countershaft bearing support. Refer to **DRIVEN PULLEY AND COUNTERSHAFT (600 ACE)** subsection.

#### Front and Rear Engine Rubber Mount Replacement (MAG Side)

1. Remove body parts and components as required to access to the engine rubber mount.
2. Remove screw securing rubber mount to engine support.
3. Remove screws securing rubber mount to frame.



Rear Engine Support

1. Remove screw securing rubber mount to engine support and  
2. Remove screws securing rubber mount to frame.

4. Replace engine rubber mount.
5. Install new screws to secure engine rubber mount.
6. Tighten engine rubber mount screws to specification.

#### ENGINE RUBBER MOUNT SCREWS TORQUE (N/A)

24.5 Nm x 3.5 Nm (18 lbf-ft x 2.5 lbf-in)

#### ENGINE RUBBER MOUNT SCREWS TORQUE (N/A)

10 Nm x 2 Nm (8 lbf-ft x 1.5 lbf-in)

7. Install body parts and components as the reverse of removal procedure.

# Ski Doo Grand Touring 600 Service Manual

**AW Rasmussen**



### **Ski Doo Grand Touring 600 Service Manual:**

*Backpacker*, 2004-03 Backpacker brings the outdoors straight to the reader's doorstep inspiring and enabling them to go more places and enjoy nature more often The authority on active adventure Backpacker is the world's first GPS enabled magazine and the only magazine whose editors personally test the hiking trails camping gear and survival tips they publish Backpacker's Editors Choice Awards an industry honor recognizing design feature and product innovation has become the gold standard against which all other outdoor industry awards are measured *Ducati 600, 750 & 900 2-valve V-twins* Penny Cox, Matthew Coombs, 1999 **Ducati 600, 750 & 900 2-valve V-twins** Haynes Manuals, Penny Cox, Matthew Coombs, 1999-12-06 Sftbd 8 1 4x 10 3 4 250 pgs 600 b w ill color wiring diagrams **Honda Service Manual, 85-86 XR600R.**, 1986

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