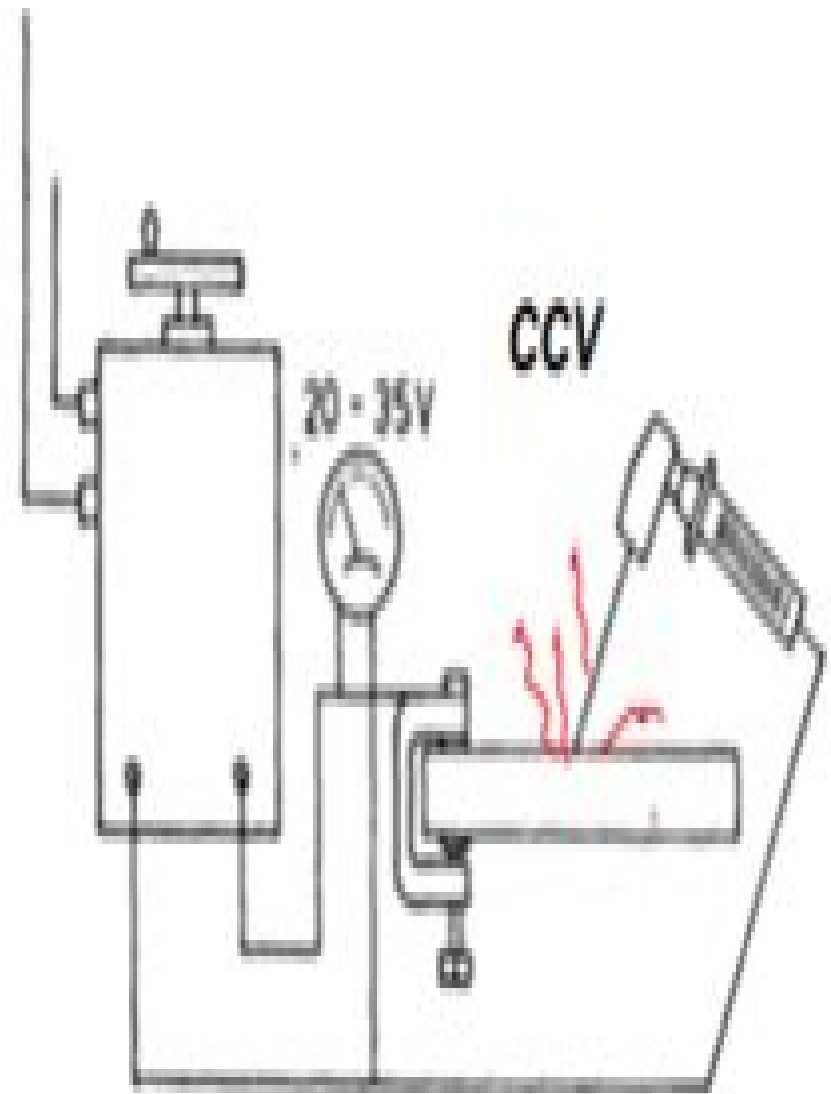
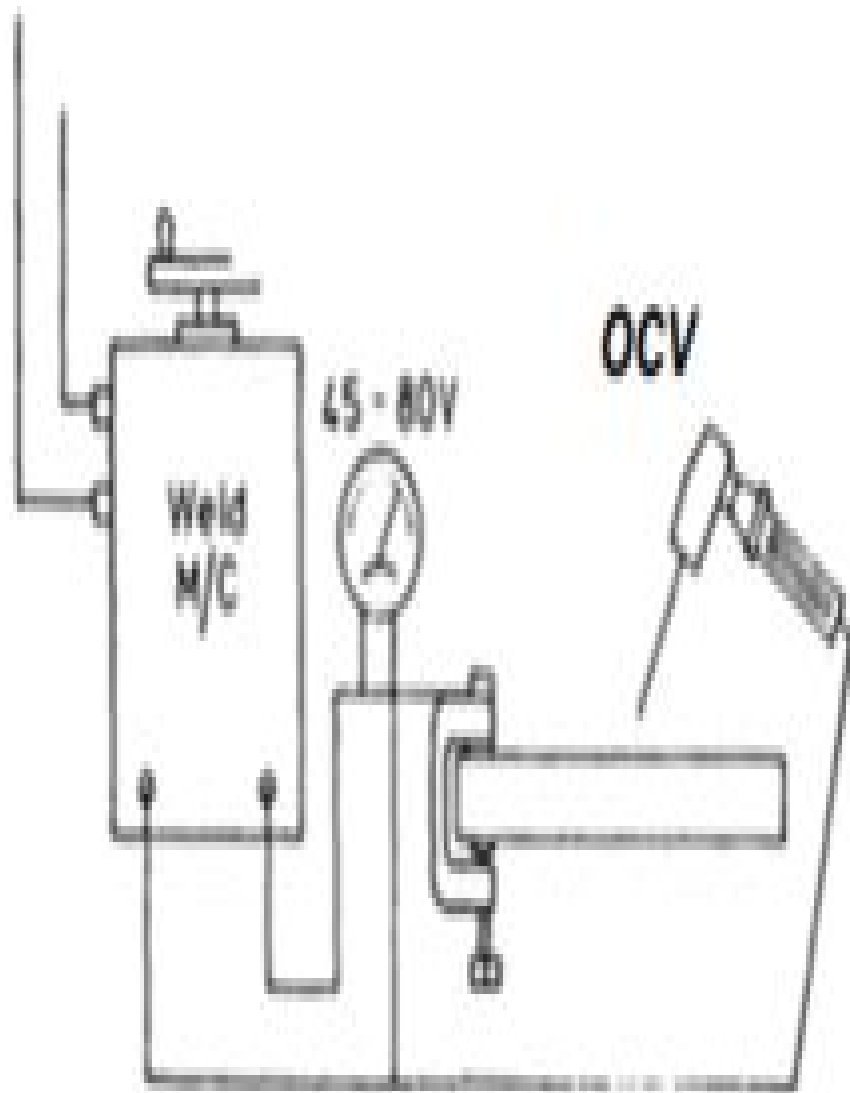




*Gambar : Sirkuit Terbuka(OCV) dan Tertutup (CCV)*

# Skema Las Busur Manual

**Diandra**



## **Skema Las Busur Manual:**

**Teknik Pengelasan Busur Manual SMK/MAK Kelas XI** Arif Yunianto, S.Pd. dan Aditya Rusmawan, S.Pd.T., 2021-01-18

Buku ini disusun dengan memperhatikan Struktur Kurikulum SMK berdasarkan Kurikulum 2013 edisi revisi spektrum PMK 2018 dan jangkauan materi sesuai dengan Kompetensi Inti dan Kompetensi Dasar untuk kelompok C3 Kompetensi Keahlian. Buku ini diharapkan memiliki presisi yang baik dalam pembelajaran dan menekankan pada pembentukan aspek penguasaan pengetahuan keterampilan dan sikap secara utuh. Materi pembelajaran disajikan secara praktis disertai soal-soal berupa tugas mandiri, tugas kelompok, uji kompetensi, dan penilaian akhir semester gasal dan genap. Buku ini disusun berdasarkan Permendikbud No 34 tahun 2018 Tentang Standar Nasional Pendidikan SMK/MAK pada lampiran II tentang standar Isi, lampiran III tentang Standar Proses, dan lampiran IV tentang Standar Penilaian. Acuan KI dan KD mengacu pada Peraturan Dirjen Pendidikan Dasar dan Menengah Kementerian Pendidikan dan Kebudayaan No 464/D/2018 Tentang Kompetensi Inti dan Kompetensi Dasar Berdasarkan hasil telaah ilmiah. Buku ini sangat sistematis, bermakna, mudah dipelajari, dan mudah diimplementasikan dalam pembelajaran di kelas. Ditinjau dari aspek isi, buku ini cukup membantu siswa dalam memperkaya dan mendalami materi. Pemakaian buku ini juga dapat menantang guru untuk berinovasi dalam pembelajaran sesuai konteks di kelas masing-masing.

**TEKNOLOGI PENGELASAN BUSUR MANUAL** Dwi Agus Sudjimat, Maftuchin Romlie, 2021-11-05

Setelah melalui berbagai proses revisi dan perbaikan akhirnya buku ini diterbitkan sebagai bentuk pengabdian kepada masyarakat dalam rangka peningkatan kualitas proses dan hasil pembelajaran kejuruan teknologi pengelasan busur manual di kelas XII. Dengan digunakannya BKS ini oleh para siswa dan guru SMK Kompetensi Keahlian Teknik Pengelasan diharapkan keefektifan, efisiensi, dan daya tarik pembelajaran. Matapelajaran Teknologi Pengelasan Busur Manual akan semakin meningkat.

**Teknik Pengelasan Busur Manual (SMAW) SMK/MAK Kelas XI. Program Keahlian Teknik Mesin. Kompetensi Keahlian Teknik Pengelasan** Agus S., S.T., Drs. Joko Pramono, 2021-04-19

Buku yang berjudul Teknik Pengelasan Busur Manual Kelas XI ini dapat hadir sebagai penunjang pembelajaran pada Sekolah Menengah Kejuruan Kompetensi Keahlian Teknik Pengelasan. Buku ini berisi pengetahuan Teknik Pengelasan yang mengacu pada Kurikulum 2013 revisi tahun 2017. Materi yang dibahas dalam buku ini meliputi Teknik pengelasan pelat posisi di bawah tangan, Teknik pengelasan pelat posisi mendatar, Penyebab distorsi pengelasan las busur manual SMAW, Prosedur pencegahan distorsi. Berdasarkan materi yang telah disajikan, para siswa diajak untuk melakukan aktivitas HOTS (Higher Order Thinking Skills) dengan cara menanya, mengeksplorasi, mengamati, mengasosiasikan, dan mengomunikasikan. Buku ini dilengkapi dengan latihan soal berupa pilihan ganda, esai, dan tugas proyek yang bertujuan untuk mengukur kemampuan siswa dalam menguasai materi sesuai kompetensi dasar dan kompetensi inti. Buku ini telah disesuaikan dengan tuntutan kompetensi SMK/MAK di bidangnya. Dengan demikian, kami berharap siswa mampu berkompetisi di dunia kerja.

Teknik Pengelasan Busur Manual (SMAW) SMK/MAK Kelas XII. Program Keahlian Teknik

Mesin. Kompetensi Keahlian Teknik Pengelasan (Edisi Revisi) Agus S., S.T., Drs. Joko Pramono, 2021-04-19 Buku yang berjudul Teknik Pengelasan Busur Manual Kelas XII ini dapat hadir sebagai penunjang pembelajaran pada Sekolah Menengah Kejuruan Kompetensi Keahlian Teknik Pengelasan Buku ini berisi pengetahuan Teknik mesin yang mengacu pada Kurikulum 2013 revisi tahun 2017 Materi yang dibahas dalam buku ini meliputi Teknik pengelasan pipa posisi sumbu mendatar dan tegak Teknik pengelasan pelat dengan pipa Pengelasan pelat dengan pipa pada sambungan sudut posisi 5F 6F Pengelasan pelat dengan pipa pada sambungan tumpul posisi 5G 6G Kesalahan dan cacat pengelasan pada proses pengelasan Berdasarkan materi yang telah disajikan para siswa diajak untuk melakukan aktivitas HOTS Higher Order Thinking Skills dengan cara menanya mengeksplorasi mengamati mengasosiasikan dan mengomunikasikan Buku ini dilengkapi dengan latihan soal berupa pilihan ganda esai dan tugas proyek yang bertujuan untuk mengukur kemampuan siswa dalam menguasai materi sesuai kompetensi dasar dan kompetensi inti Buku ini telah disesuaikan dengan tuntutan kompetensi SMK MAK di bidangnya Dengan demikian kami berharap siswa mampu berkompetisi di dunia kerja

STANDAR PENGELASAN KONSTRUKSI Hamdani, S.S.T., M.T., Azwinur, S.T., M.T., Adi Saputra Ismy, S.T., M.T., Usman, S.T., M.Eng., Ph.D., Ir. Jufriadi, M.T., 2024-03-05 Saat ini penyambungan logam dengan proses pengelasan semakin banyak digunakan baik pada Konstruksi bangunan perpipaan maupun pada konstruksi mesin mesin Ini disebabkan oleh banyaknya keuntungan yang diperoleh dari penyambungan dengan cara dilas Luasnya penggunaan pengelasan karena biayanya murah pelaksanaannya relatif lebih cepat lebih ringan kekuatannya tinggi dan bentuk konstruksinya yang lebih variatif Prosedur pengelasan kelihatannya sangat sederhana tetapi sebenarnya di dalamnya banyak masalah yang harus diatasi di mana pemecahannya memerlukan bermacam macam pengetahuan Secara lebih terperinci dapat dikatakan bahwa dalam perancangan Konstruksi bangunan dan mesin dengan sambungan las harus direncanakan pula tentang cara pengelasan cara pemeriksaan bahan las serta jenis las yang dirancang Di samping untuk pembuatan proses las dapat juga dipergunakan untuk reparasi misalnya untuk mengisi lubang lubang pada coran membuat lapisan keras pada perkakas mempertebal bagian bagian yang aus dan macam macam reparasi lainnya Pengelasan bukan tujuan utama konstruksi tetapi hanya merupakan sarana untuk mencapai pembuatan yang lebih baik Oleh karena itu rancangan dan cara pengelasan harus memperhatikan kesesuaian antara sifat las dengan kegunaan konstruksi serta keadaan di sekitarnya Standar pengelasan konstruksi merupakan pedoman yang digunakan dalam industri konstruksi untuk memastikan bahwa pengelasan dilakukan dengan benar dan aman Standar pengelasan konstruksi membantu memastikan bahwa pengelasan dalam proyek konstruksi memenuhi standar keamanan kekuatan dan kualitas yang diperlukan Penting untuk memahami standar pengelasan yang berlaku dalam proyek konstruksi atau pengelasan Menaikuti standar yang tepat dapat memastikan keselamatan keandalan dan kualitas dari struktur yang dibangun Selain itu biasanya diperlukan sertifikasi khusus untuk menjadi seorang ahli pengelasan yang memahami dan menerapkan standar dengan benar

Perbaikan Panel Bodi SMK/MAK Kelas XI. Program

Keahlian Teknik Otomotif. Kompetensi Keahlian Teknik Bodi Otomotif (Edisi Revisi). Z. Furqon, S.T., Drs. Joko Pramono, 2021-04-21 Buku yang berjudul Perbaikan Panel Bodi SMK MAK Kelas XI ini hadir sebagai penunjang pembelajaran pada Sekolah Menengah Kejuruan Program Keahlian Teknik Otomotif untuk Kompetensi Keahlian Teknik Bodi Otomotif. Buku ini berisi materi pembelajaran yang membekali para siswa dengan pengetahuan dan keterampilan dalam dunia teknik otomotif yang mengacu pada Kurikulum 2013 revisi tahun 2017. Materi yang dibahas dalam buku ini meliputi beberapa hal berikut: Klasifikasi konstruksi bodi kendaraan, Efek tumbukan dan prosedur estimasi kerusakan bodi kendaraan, Pelepasan dan pemasangan panel bodi, Perbaikan panel bodi, Pengelasan titik pada panel baru, Penyambungan panel dengan las C02 MIG, Evaluasi penggantian dimensi panel utama. Berdasarkan materi yang telah disajikan, para siswa diajak untuk melakukan aktivitas HOTS (Higher Order Thinking Skills) dengan cara menanya, mengeksplorasi, mengamati, mengasosiasikan, dan mengomunikasikan. Buku ini dilengkapi dengan latihan soal berupa pilihan ganda, esai, dan tugas proyek. Hal ini bertujuan untuk mengukur kemampuan siswa dalam memahami materi. Kebutuhan akan buku ini sejalan dengan tuntutan kompetensi SMK MAK bidang teknik otomotif. Dengan demikian, kami berharap bahwa siswa dapat mencapai kompetensi yang diharapkan dan lulusan SMK MAK dapat mempersiapkan diri dengan baik ketika memasuki dunia kerja.

Teknik Pengelasan Gas Tungsten (TIG) SMA/MAK Kelas XII: Program Keahlian Teknik Mesin. Kompetensi Keahlian Teknik Pengelasan (Edisi Revisi). Agus S., S.T., Drs. Joko Pramono, 2021-04-19 Buku yang berjudul Teknik Pengelasan Gas Tungsten TIG SMK MAK Kelas XII ini hadir sebagai penunjang pembelajaran pada Sekolah Menengah Kejuruan Program Keahlian Teknik Mesin untuk Kompetensi Keahlian Teknik Pengelasan. Buku ini berisi materi pembelajaran yang membekali para siswa dengan pengetahuan dan keterampilan dalam dunia teknik pengelasan yang mengacu pada Kurikulum 2013 revisi tahun 2017. Materi yang dibahas dalam buku ini meliputi beberapa hal berikut: Teknik pengelasan pelat dengan pelat pada sambungan sudut posisi di bawah tangan, Teknik pengelasan pelat dengan pelat pada sambungan tumpul posisi di bawah tangan, Teknik pengelasan pelat dengan pelat pada sambungan sudut posisi mendatar, Teknik pengelasan pelat dengan pelat pada sambungan tumpul posisi mendatar, Teknik pengelasan pipa posisi sumbu mendatar, dapat diputar, IG Teknik pengelasan pipa posisi sumbu tegak, 2G, Penyebab dan prosedur pencegahan distorsi, Teknik pengelasan pelat dengan pelat pada sambungan sudut posisi vertikal, Teknik pengelasan pelat dengan pelat pada sambungan tumpul posisi vertikal, Teknik pengelasan pelat dengan pelat pada sambungan sudut posisi atas kepala, Teknik pengelasan pelat dengan pelat pada sambungan tumpul posisi atas kepala. Kesalahan dan cacat pengelasan pada proses pengelasan las gas tungsten. Berdasarkan materi yang telah disajikan, para siswa diajak untuk melakukan aktivitas HOTS (Higher Order Thinking Skills) dengan cara menanya, mengeksplorasi, mengamati, mengasosiasikan, dan mengomunikasikan. Buku ini dilengkapi dengan latihan soal berupa pilihan ganda, esai, dan tugas proyek. Hal ini bertujuan untuk mengukur kemampuan siswa dalam memahami materi. Selain itu, buku ini juga dilengkapi dengan info untuk menambah pengetahuan para siswa. Kebutuhan akan buku ini sejalan

dengan tuntutan kompetensi SMK MAK bidang teknik pengelasan Dengan demikian kami berharap bahwa siswa dapat mencapai kompetensi yang diharapkan dan lulusan SMK MAK dapat mempersiapkan diri dengan baik ketika memasuki dunia kerja

**Manufacturing Engineering I Machining Process** Diandra,2019-02-27 Details turning milling drilling and grinding operations with an emphasis on process optimization and precision engineering **TEKNIK PENGELASAN**

Suherman, S.T., M.T,Prof. Dr. Ir. Ilmi Abdullah, M.Sc,2021-12-14 Dalam proses pengelasan sering ditemui kendala seperti terjadinya ketidaksempurnaan hasil pengelasan berupa cacat las seperti kurangnya fusi retak dingin distorsi tegangan sisa dan jenis cacat lainnya Hal ini dipengaruhi banyak faktor seperti kekurangan sesuaian elektroda dengan material yang akan dilas perlunya proses perlakuan panas sebelum dan sesudah pengelasan besarnya masukan panas kecepatan pengelasan dan lain sebagainya Dalam buku ini dibahas secara panjang lebar mengapa cacat las bisa terjadi dan bagaimana cara mengatasinya dari refensi terkini yang mengacu pada 2 standar Amerika dan Eropa Pengetahuan tentang sifat dan karakteristik dari baja karbon High Strength Low Alloy Steels Quenched and Tempered Steels Heat Treatable Low Alloy Steels dan ChromiumMolybdenum Steels juga dibahas secara mendalam Untuk mendapatkan kualitas sebuah sambungan membutuhkan proses yang cukup panjang sehingga memenuhi standar yang diacu Proses persiapan pengelasan berupa persiapan peralatan dan pemeriksaan bahan proses pengelasan dan pemeriksaan akhir hasil pengelasan baik dengan visual maupun pengujian merusak dan tidak merusak Dalam proses pengelasan khususnya untuk sebuah konstruksi yang membutuhkan keamanan yang tinggi seperti pada pengelasan bejana bertekanan fasilitas pada reactor nuklir dan jaringan pipa Prosedur pengelasan harus mengacu kepada suatu standar yang baku misalnya ASME ASTM AWS dan lainnya sehingga didapatkan kualitas sambungan yang baik Oleh karena itu dengan hadirnya buku ini diharapkan dapat merubah perspektif para pembaca yang ingin menggeluti bidang pengelasan bahwa dalam proses pengelasan dibutuhkan suatu persiapan khusus

**Welding Technology** Diandra,2008-06-25 Discusses types of welding materials heat effects and industrial applications

Manufacturing Process 1 Diandra,2008-06-25 Discusses casting welding machining and forming processes used in manufacturing industries **PENGUJIAN BAHAN LAS Destructive Nondestructive Test** Banu Nursanni, S.T., M.Si.,Dr. Ir. Erma Yulia, MT,Prof. Dr. Benyamin Situmorang, M.Pd,Ir. Agus Noviar Putra, S.Pd, MT., Pengelasan merupakan penyambungan dua bahan atau lebih yang didasarkan pada prinsip proses difusi sehingga terjadi penyatuan bagian bahan yang disambung Kelebihan sambungan las adalah konstruksi ringan dapat menahan kekuatan yang tinggi mudah pelaksanaannya serta cukup ekonomis Namun kelemahan yang paling utama adalah terjadinya perubahan struktur mikro bahan yang dilas sehingga terjadi perubahan sifat fisik maupun mekanis dari bahan yang dilas Perkembangan teknologi pengelasan logam memberikan kemudahan umat manusia dalam menjalankan kehidupannya Saat ini kemajuan ilmu pengetahuan di bidang elektronik melalui penelitian yang melihat karakteristik atom mempunyai kontribusi yang sangat besar terhadap penemuan material baru dan sekaligus bagaimanakah menyambungnya Vocational Class 10th - SMAW Welding

Technique Diah Puspita, 2025-07-10 Focuses on Shielded Metal Arc Welding SMAW process covering electrode handling arc control welding safety and practical applications      **Teknik Pengelasan Oksi-Asetelin (OAW) SMA/MAK Kelas XI: Program Keahlian Teknik Mesin. Kompetensi Keahlian Teknik Pengelasan (edisi revisi).** Agus S., S.T., Drs. Joko Pramono, 2021-04-19 Buku yang berjudul Teknik Pengelasan Oksi Asetilin OAW SMK MAK Kelas XI ini hadir sebagai penunjang pembelajaran pada Sekolah Menengah Kejuruan Program Keahlian Teknik Mesin untuk Kompetensi Keahlian Teknik Pengelasan Buku ini berisi materi pembelajaran yang membekali para siswa dengan pengetahuan dan keterampilan dalam dunia teknik pengelasan yang mengacu pada Kurikulum 2013 revisi tahun 2017 Materi yang dibahas dalam buku ini meliputi beberapa hal berikut Teknik pengelasan pelat dengan pelat pada sambungan sudut posisi bawah tangan dengan las oksi asetelin OAW Teknik pengelasan pelat dengan pelat pada sambungan tumpul posisi di bawah tangan dengan las oksi asetelin OAW Teknik pengelasan pelat dengan pelat pada sambungan sudut dan tumpul posisi mendatar dengan las oksiasetelin OAW Teknik pengelasan pelat dengan pelat pada sambungan sudut dan tumpul posisi vertikal dengan las oksiasetelin OAW Teknik teknik pengelasan pelat dengan pipa pada sambungan sudut posisi di bawah tangan dengan las oksi asetelin OAW Teknik pengelasan pelat dengan pipa pada sambungan sudut posisi mendatar dengan las oksi asetelin OAW Teknik pengelasan pelat dengan pipa pada sambungan sudut posisi vertikal dengan las oksi asetelin OAW Teknik pengelasan pipa dengan pipa pada sambungan tumpul posisi di bawah tangan dengan las oksi asetelin OAW Teknik pengelasan pipa dengan pipa pada sambungan tumpul posisi mendatar dengan las oksi asetelin OAW Analisis penyebab dan prosedur pencegahan distorsi dalam pengelasan oksi asetelin OAW Berdasarkan materi yang telah disajikan para siswa diajak untuk melakukan aktivitas HOTS Higher Order Thinking Skills dengan cara menanya mengeksplorasi mengamati mengasosiasikan dan mengomunikasikan Buku ini dilengkapi dengan latihan soal berupa pilihan ganda esai dan tugas proyek Hal ini bertujuan untuk mengukur kemampuan siswa dalam memahami materi Selain itu buku ini juga dilengkapi dengan info untuk menambah pengetahuan para siswa Kebutuhan akan buku ini sejalan dengan tuntutan kompetensi SMK MAK bidang teknik pengelasan Dengan demikian kami berharap bahwa siswa dapat mencapai kompetensi yang diharapkan dan lulusan SMK MAK dapat mempersiapkan diri dengan baik ketika memasuki dunia kerja

## Whispering the Strategies of Language: An Mental Journey through **Skema Las Busur Manual**

In a digitally-driven world where displays reign supreme and quick interaction drowns out the subtleties of language, the profound secrets and mental subtleties concealed within words frequently go unheard. Yet, nestled within the pages of **Skema Las Busur Manual** a charming literary prize pulsating with natural thoughts, lies an extraordinary journey waiting to be undertaken. Published by an experienced wordsmith, this charming opus attracts viewers on an introspective trip, gently unraveling the veiled truths and profound influence resonating within the cloth of each word. Within the emotional depths of the touching evaluation, we will embark upon a honest exploration of the book is core styles, dissect their fascinating publishing style, and yield to the powerful resonance it evokes strong within the recesses of readers hearts.

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