

ENGINE TIGHTENING TORQUES

Carier Allen screw, transmission torque, clutch torque, ignition torque	M 6	12 Nm
Oil drain screw cap	M14x1.5	20 Nm
Oil load screw cap	M14x1.5	20 Nm
Valve adjustment grub screws	M 5	8 Nm
Valve adjustment locknuts	M 5	8 Nm
Laminated body Allen screw	M6	12 Nm
Cylinder-head tightening flange screw	M 8	27 Nm
Base-cylinder tightening flange nuts	M 10	35 Nm
Water pump cover Allen screw	M 6	12 Nm
Water pump rotor	M 6	Loctite 243 + 15 Nm
Clutch hub nut	M18x1.5	Loctite 243 + 80 Nm
Clutch springs Allen screw	M 6	10 Nm
Ignition stator Allen screw	M 6	Loctite 243 + 10 Nm
Limit switch plate fixing countersunk screw	M 6	10 Nm
Allen screw for gear blocker	M 6	Loctite 243 + 10 Nm
Ignition pedal screw	M 6	Loctite 243 + 25 Nm
Gearbox lever Allen screw	M 6	Loctite 243 + 10 Nm
Generic screws/nuts	M 5	8 Nm
Generic screws/nuts	M 6	10 Nm
Generic screws/nuts	M 8	25 Nm

Yamaha 25hp Torque Settings

Lingsheng Yao

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

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