

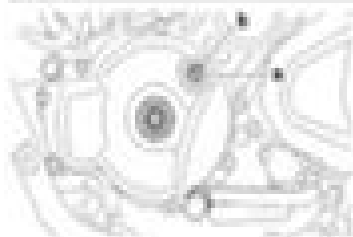
REMOVING THE CAMSHAFT

- Remove:
 - Camshaft end cover
 - Timing mark adjusting screw
- Align:
 - TDC on the generator rotor (mark on the crankcase cover)

- Turn the crankshaft counterclockwise.
- When piston is at TDC on the compression stroke, align the mark "a" on the generator rotor with the mark "b" on the crankcase cover.

NOTE

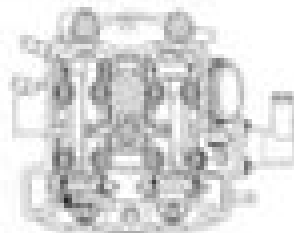
TDC on the compression stroke can be found when the camshaft lobes are turned away from each other.



- Install the camshaft (counterclockwise).
 - When piston is at TDC on the compression stroke, align the mark "a" on the generator rotor with the mark "b" on the crankcase cover.
- Remove:
 - Camshaft sprocket bolt
 - Timing chain tensioner assembly:
 - Spring
 - Remove:
 - Camshaft cap bolts
 - Camshaft cap

CAUTION

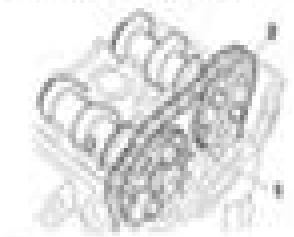
To prevent damage to the cylinder head, camshaft or camshaft caps, loosen the camshaft cap bolts in stages and in order from 1 to 5.



- Remove:
 - Intake camshaft "V"
 - Exhaust camshaft "V"

NOTE

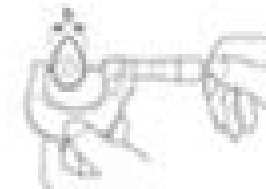
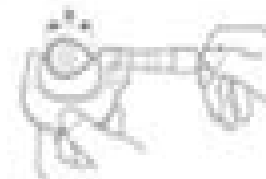
To prevent the timing chain from falling into the crankcase, hold it with a wire tie.



INSTALLING THE CAMSHAFT

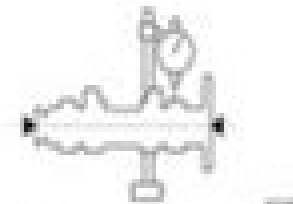
- Check:
 - Camshaft lobe
Blue discoloration/pitting/cracks → Replace the camshaft.
- Measure:
 - Camshaft lobe dimensions "V" and "V"
 - Out of specification → Replace the camshaft.

Camshaft lobe dimension limit	
Intake A	34.330 - 34.650 mm (1.3516 - 1.3642 in)
Limit	35.400 mm (1.3937 in)
Intake B	25.950 - 26.050 mm (1.0216 - 1.0257 in)
Limit	26.400 mm (1.0378 in)
Exhaust A	34.400 - 34.600 mm (1.3720 - 1.3760 in)
Limit	34.700 mm (1.3661 in)
Exhaust B	25.900 - 26.000 mm (1.0201 - 1.0236 in)
Limit	26.300 mm (1.0354 in)



- Measure:
 - Camshaft nut
Out of specification → Replace

Camshaft nut limit	
0.010 mm (0.0004 in) or less	



- Measure:
 - Camshaft journal to crankshaft cap clearance
Out of specification → Measure the camshaft journal diameter.

Camshaft journal to crankshaft cap clearance	
0.028 - 0.062 mm (0.0011 - 0.0024 in)	
Limit	0.08 mm (0.0031 in)

- Install the camshaft into the cylinder head (without the steel pins and camshaft caps).
- Position a strip of Plastigauge "V" onto the camshaft journal as shown.



- Install the steel pins and camshaft caps.
- Tighten the camshaft cap bolts in the order of the numbered numbers on the camshaft cap.
- Do not turn the camshaft when measuring the camshaft journal to camshaft cap clearance.

Camshaft cap bolts	
10 Nm (1.0 mkg, 7.2 lbf-ft)	

- Remove the camshaft caps and then use the ends of the Plastigauge "V".

Yamaha 2012 Wr250r Factory Service Manual

Yamaha Motor Co. Service Department

A red circular graphic with a gradient, appearing as a stylized wheel or a light effect, positioned to the right of the Yamaha Motor Co. Service Department text.

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Mather,2008-01-01 FZ6 S SA Fazer 600cc 04 07 FZ6 N NA 600cc 04 07 FZ6 Fazer S2 600cc 07 08 FZ6 S2 600cc 07 08

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