

1 st W.G. STATIC POS. OR NEG.	TABLE 1-4 RECTANGULAR DUCT REINFORCEMENT								
	NO REINFORCE- MENT REQUIRED	REINFORCEMENT CODE FOR DUCT GAGE NO.							
		REINFORCEMENT SPACING OPTIONS							
DUCT DIMENSION		10"	8"	6"	5"	4"	3"	2 1/2"	2"
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)	(9)	(10)
10" dn	26 ga.	NOT REQUIRED							
11, 12"	26 ga.								
13, 14"	24 ga.	B-26	B-26	B-26	B-26	B-26	A-26	A-26	A-26
15, 16"	22 ga.	B-24	B-26	B-26	B-26	B-26	B-26	B-26	A-26
17, 18"	22 ga.	B-24	B-26	B-26	B-26	B-26	B-26	B-26	B-26
19, 20"	20 ga.	C-24	C-26	C-26	C-26	C-26	B-26	B-26	B-26
21, 22"	18 ga.	C-24	C-24	C-26	C-26	C-26	B-26	B-26	B-26
23, 24"	18 ga.	C-24	C-24	C-26	C-26	C-26	C-26	B-26	B-26
25, 26"	18 ga.	D-22	D-24	C-26	C-26	C-26	C-26	C-26	B-26
27, 28"	16 ga.	D-22	D-24	D-26	C-26	C-26	C-26	C-26	C-26
29, 30"	16 ga.	F-22	D-24	D-26	D-26	C-26	C-26	C-26	C-26
31-36"	NOT DESIGNED	B-26	B-26	D-24	D-24	D-26	C-26	C-26	C-26
37-42"		F-18	F-20	F-22	E-24	E-26	F-26	D-26	C-26
43-48"		G-18	G-18	F-20	F-22	F-24	E-26	E-26	D-26
49-54"		H-18	H-18	G-20	F-22	F-24	E-24	E-24	E-24
55-60"		H-18	G-20	G-22	F-24	F-24	E-24	E-24	E-24
61-72"	NOT DESIGNED	H-18G	H-18G	H-20G	F-24	F-24	F-24	F-24	F-24
73-84"		I-18G	I-18G	I-20G	H-20G	H-20G	G-22	G-22	G-22
85-96"		I-18H	I-18H	I-20G	H-20G	H-20G	H-20G	H-20G	H-20G
97-108"		I-18G	I-18G	I-18G	I-18G	I-18G	I-18G	I-18G	I-18G
109-120"		I-18H	I-18H	I-18G	I-18G	I-18G	I-18G	I-18G	I-18G

TABLE 1-11
(Option)
TRANSVERSE JOINT

MINIMUM RIGIDITY CLASS	SP	T-10 STANDARD S	
		H x T	WT LF
A	0.5	Use B	
B	1.0	1 x 26 ga.	0.8
C	1.6	1 x 22 ga.	0.8
D	2.1	1 x 18 x 20 ga.	0.8
E	3.3	1 1/8 x 18 ga.	1.0
F	12.8	Use G	
G	15.8	1 5/8 x 18 ga.	1.5
H	32		
I	66		
J	90		
K	100		
L	207		

TABLE 1-10
(Option)
INTERMEDIATE

REINF. CLASS	SP	ANGLE	
		H x T (min)	WT LF
A	0.5	Use C	
B	1.0	Use C	
C	1.6	C1 x 18 ga. C24 x 1/8	0.40 0.56
D	2.1	F26 x 1/8 C1 x 1/8	0.57 0.80
E	3.3	C1 1/8 x 1/2 ga. H1 x 1/8	0.8 0.8
F	12.8	H1 1/4 x 1/8	1.02
G	15.8	1 1/2 x 1/8	1.23
H	22-11 26.7 33	1 1/2 x 3/16 2 x 1/8	1.76 1.85
I	66	C2 x 3/16 2 1/2 x 1/8	2.44 2.1
J	90	H2 x 3/16 C2 x 1/4 2 1/2 x 1/8 (1)	3.2 2.1
K	100	2 1/2 x 3/16	3.1
L	207	H2 1/2 x 1/4	4.1

OR

C angle is cold rolled.
H angle is hot rolled.

See page 1-15. Circles in the Table denotes only column numbers. For column 2, see Fig. 1-7. For Columns 3 through 9, see Introduction to Schedules. The number in the box is minimum duct gage; the alphabet letter is the minimum reinforcement grade for joints and intermediates occurring at a maximum spacing interval in the column heading. A listing such as H18G means that the H may be downsized to G with a tie rod. At higher pressures and large widths, a reinforcement such as J1 means that only tie rodged members are given.

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Robert R. Redfield



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