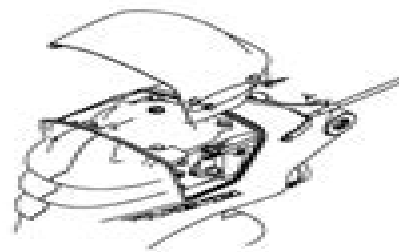
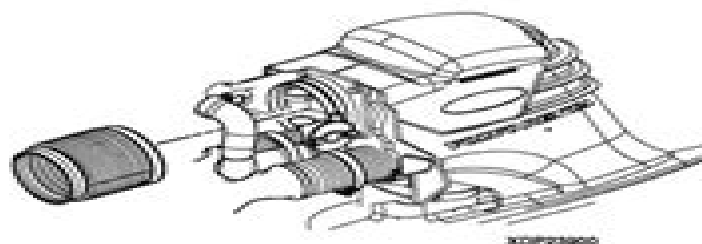


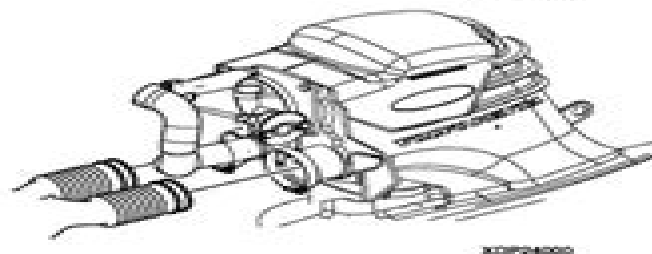
5. Remove the two screws securing the composite top cover to the housing and remove the cover.



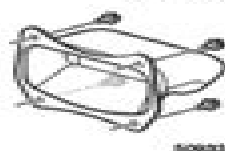
6. Disconnect the shift cable from the shift mechanism and remove the cable from the housing.



7. Loosen the clamp securing the large input bellows to the out drive unit. Slip the bellows off the unit.



8. Loosen the clamps securing the two exhaust bellows to the out drive unit. Slip the bellows off the unit.



Note! The XHP and XCP do not have through-drive exhaust; therefore, there are no bellows connected to the drive. However, there is an exhaust outlet that will need to be taken off by removing the four bolts.

Volvo Xdp Service Manual

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The Autocar ,1986 *Volvo Service Manual* Volvo, Aktiebolaget,1962 *Volvo Service Manual* Volvo, Aktiebolaget,1978 **Volvo Service Manual, Trucks** ,1980 *Engine D 100, TD 100* ,1974 Trucks Service Manual Aktiebolaget Volvo.,1974 *Service Mannual for Volvo-Penta Diesel Engines* Volvo Penta (Firm). Technical Publications Department,1960* Service manual for automotive version of D67C engine fitted in L485 truck **Volvo Service Manual Repair Instructions** ,1975 **Volvo Penta Stern Drive Shop Manual 2001-2004** Penton Staff,2000-05-24 30GS 3 0L in line 4 cylinder 135 HP 43GL 4 3L V 6 160 HP 43GI 4 3L V 6 180 HP 43GXI 4 3L V 6 210 HP 50GL 5 0L V 8 220 HP 50GI 5 0L V 8 250 HP 50GXI 5 0L V 8 270 HP 57GS 5 7L V 8 225 HP 57GS 5 7L V 8 250 HP 57GSI 5 7L V 8 280 H **Trucks Service Manual** Aktiebolaget Volvo.,1969 *Volvo S40 and V50 Diesel Owner's Workshop Manual, 07-13* Chris Randall,2016-10
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