



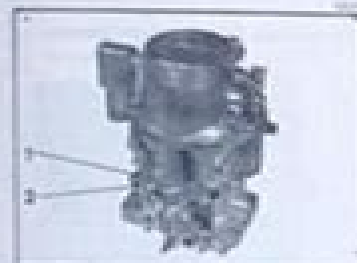
NOTE: The use of an electric instrument (200) is essential for the following operations. This instrument is connected to the water pressure (see diagram of the unit).
The electric instrument has to be checked periodically according to the manual of use.
The electric instrument must indicate the following maximum:
- 100% of the engine produced from 0 to 100% rpm.
- 100% of the engine produced from 0 to 100% rpm.

IV. ADJUSTING THE CLUTCH DRAG SPEED

NOTE: This adjustment must be carried out with the engine hot, and the vehicle standing on a flat horizontal surface.

1. Turn up the engine, engage first gear and move the clutch pedal slowly, until the clutch is disengaged.

VEHICLE with MANUAL TRANSMISSION



IV. ADJUSTING THE IDLING SPEED

NOTE:

This adjustment must be carried out with the engine hot.

The use of a tachometer is essential.
It must be moved and set to read from 0 to 2000 rpm.

The reading is essential (essential) during the first 100-150 rpm changes, and will be the correct.

Volvo Penta TAMD63L-A Marine Engine Workshop Service Repair Manual



IV. ADJUSTING THE CLUTCH RELEASE BEARING CONTROL

NOTE: This adjustment must be carried out on the road with the engine hot.

1. If the clutch engagement time is too short, increase the force (1) (see diagram 1) for the first gear. Tighten the screw (2).
2. If the time is too long, decrease the force (1) (see diagram 1) for the first gear. Tighten the screw (2).
3. If the time is too long, decrease the force (1) (see diagram 1) for the first gear. Tighten the screw (2).



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