3

Time: 3 hrs.

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Max. Marks: 80

# Third Semester B.E. Degree Examination, June/July 2017 Mechanical Measurements and Metrology

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Note: Answer FIVE t	Gulff armanettamen	alconding one	Sall accountion	frank hack medula

And the second s	The second second
Module-1	700

1	a.	Brief the need of Inspection.	(04 Marks)
	b.	What are the principles of measurements?	(04 Marks)
	C.	Explain the process of measurement.	 (04 Marks)
	d.	What are the causes of Errors in measurements?	(04 Marks)
		OP	

2	a.	Explain the wavelength standard of measurements.	(04 Marks)
	b.	What care should be taken in use of slip gauges?	(04 Marks)
	C.	What is Sine bar? Explain the principle of sine bar.	(04 Marks)
	d.	With a sketch, explain the principle of auto collimator.	(04 Marks)

# Module-2

(BL)	Explain the types of fits.	(04 Marks)
ъ.	What is Hole basis and Shaft basis system?	(04 Marks)
e.	Define the Interchangeability and Selective Assembly.	(04 Marks)
d	Explain the compound tolerance, with a smitable example.	(04 Marks)

## OR

4	88		(04 Marks)
	b.	List the functional requirements of a comparator.	(04 Marks)
	400	With a neat elected, explain the entirel comparator	(08 Marke)

### With a neat sketch, explain the optical comparator.

# Module-3

- 55	48	How do you measure the minor diameter of Internal threads?	(04 Marks)
	ь.	What is "Best Size wire" Derive the best wire size in terms of pitch and flan	ik angle.

			Comp. Lymp. 1973
C.	With a sketch,	show the terminology of a spur gear.	(04 Marks)

### OR

6	OL.	With a neat sketch, explain the gear roll tester for composite error measurement.	(08 Marks)
	No.	The state of the s	Company of the Compan

ь.	Explain the basic concept	of coordinating measuring machine.	(08 Marks)
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### Module-4

	494	what is the significance of measurements?	(94 Marks)
100	ъ.	Explain in detail, the Generalized Measuring System.	(08 Marks)
4	C.	What is Transfer Efficiency?	(04 Marks)

### OR

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Yan Bai

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