SUZUKI DT90 AND DT100

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP	TIGHTENING TORQUES
I have been a second of	Cylinder Head Cover:
10000 90.5000-5600	(71.106 in -10s)
DT100	Cylinder Head
Bore 84 mm	(21,24 ft /8w.)
478 787 Sec. 3:	Cylinders
Stroke	COLUMN TO A STATE OF THE PARTY
100 E 10 Ten 10	Exhaust Cover
Number of Cylinders	CTL Total Sec. Then b
Displacement	Flywheel Nut
	7104 100 ft 100 ft
Spark Plug	Gearcase Pinion Nut
Spark Flug	(59-73 ftlbs.)
Electrode Gap	Propeller Shaft Nut
(0.035-0.039 in)	Propeller Shaft Nut 50-62 N·m
Ignition Type Suzuki Microlink	(37-45 ftlbs.)
Carburetor Make	Water Pump Housing 15-20 N·m
	(11-14 ftlbs.)
SIZES—CLEARANCES	Standard Screws:
Piston Ring End Gap:	Unmarked or Marked "4"
Standard	5 mm
on more or other two his	471 O 1815 1 (4) 1 (4) 1
Wear Limit	6 mm
(0.031 In.)	ASSESSED TO THE PROPERTY.
Standard Piston Diameter 83 865-83 880 mm	8 mm
AND COMPANY OF COMPANY AND ADDRESS OF COMPANY	CSS-L41 in the Y
Standard Cylinder Diameter	10 mm
(33071-33077 in.)	(16-25 ft -lbs.)
Piston-to-Cylinder Clearance:	(10-23 11, 103)
Standard	Stainless Steel
(0.005-0.006 in.)	5 mm
Wear Limit	0 mm (18-35 in -1bs.)
Wear Limit	6 mm
(0.0087 in.)	6 mm
Piston Pin Diameter: Standard 19,595-20,000 mm	(53-88 inlbs.) 8 mm
Standard	
(0.7872-0.7874 in.)	(II-14 ftlbs.)
Wear Limit 19.980 mm	10 mm
(0.7866 in.)	(25-30 ftlbs.)
Piston Pin Bore Diameter:	Marked "7": 5 mm
Piston Pin Bore Diameter: Standard 20.002-20.010 mm	5 mm
(D.7875-0.7878 im.)	(26-53 in -tbs.)
Wear Limit 20.030 mm	6 mm
(0.7886 in.)	ATTENDED TO A STATE OF THE PARTY OF THE PART
Max. Allowable Crankshaft Runout at	8 mm 18-20 Nm
Main Bearing Journal	(12.1d ft - Dec)
00.002 in.)	(13-14 ftlbs.) 10 mm
Max. Allowable Connecting Rod Small	(29-44 ft -ibs)
End Side Shake	(20-14 11-100.)
10 20 tn)	
(0.20 m.)	

LUBRICATION

The power head is lubricated by oil mixed with the fuel. All models are equipped with oil injection. The recommended oil is Suzuki Outboard Motor Oil or a suitable equivalent NMMA certified

TC-Will ergine oil. The recommended fuel is unleaded gasoline with a minimum pump octane rating of 85.

During break-in (first five hours of operation), a 50:1 fuel and oil mixture should be used in the fuel tank in combination with the oil injection system to ensure adequate engine lubrication. After break-in period, switch to straight gasoline in the fuel tank.

The lower unit gears and bearings are lubricated by oil contained in the gearcase. The recommended oil is Suzuki Outboard Motor Gear Oil or a good qual-

Suzuki Outboard Dt 90 Manual

Marco Cascella

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