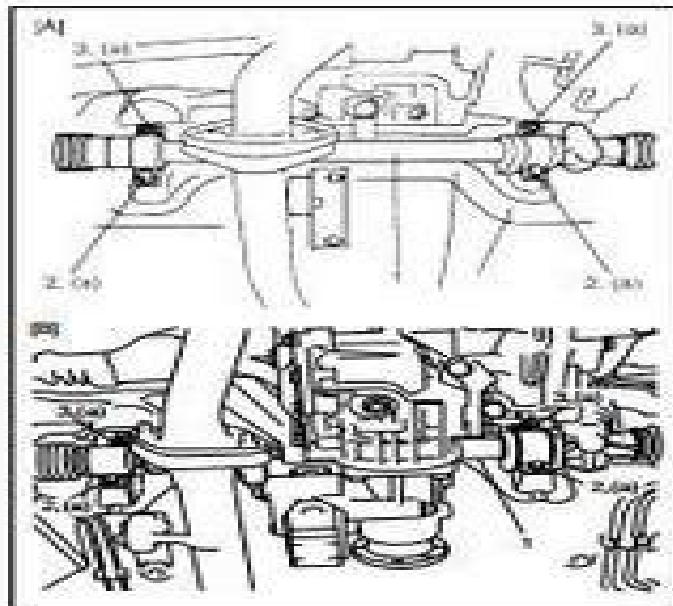


INSTALLATION



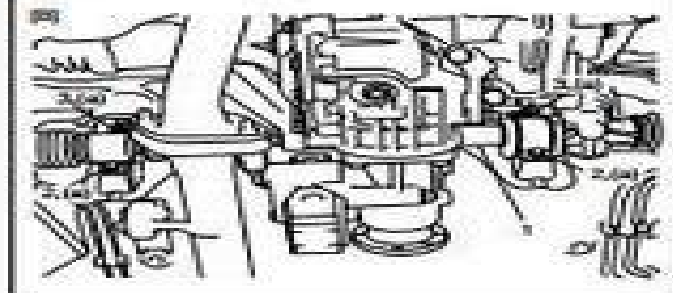
- 1) Apply grease to inside of pinion packing and install pinion packing onto pinion. Mount steering gear case (1) to body and tighten gear case mounting bolts (2) and nuts (3) to specified torque.

Tightening torque

Steering gear case mounting bolt and nut

(a): 25 N·m (2.5 kg-m, 18.0 lb-ft)

(A):	2WD model
(B):	4WD model



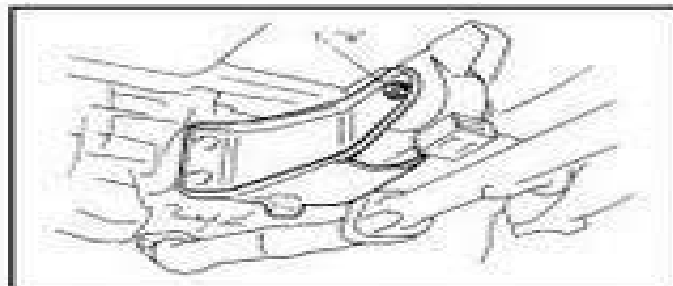
- 2) Remount the engine with transmission.

- 2WD model

- a) Install engine rear mounting bolt (1).

Tightening torque

Engine rear mounting bolt (a): 55 N·m (5.5 kg-m, 40 lb-ft)



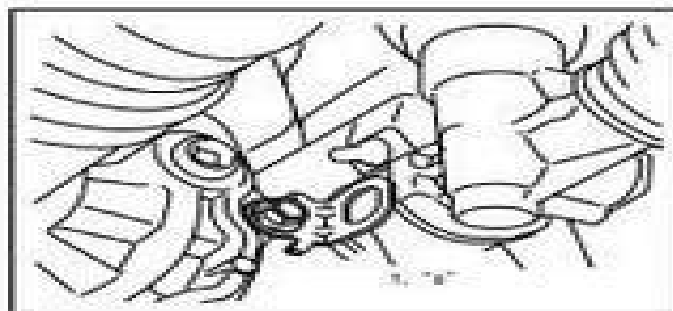
- 4WD model

- a) Install bracket (1).

Tightening torque

Transmission bracket bolt

(a): 18.5 N·m (1.85 kg-m, 13.3 lb-ft)



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Arturo Cuomo



Suzuki Sy413 Sy416 Sy418 Sy419 1995 2002 Repair Manual:
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