

CYLINDER HEAD

- Fit dowel pin (1) to cylinder head and then, attach a new gasket to cylinder head.

CAUTION:

Use a new cylinder head gasket to prevent oil leakage. Do not use the old gasket.

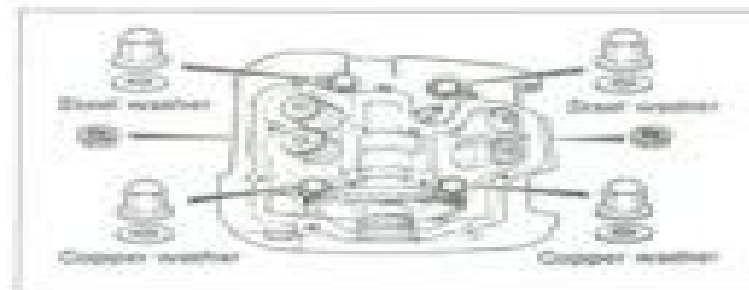
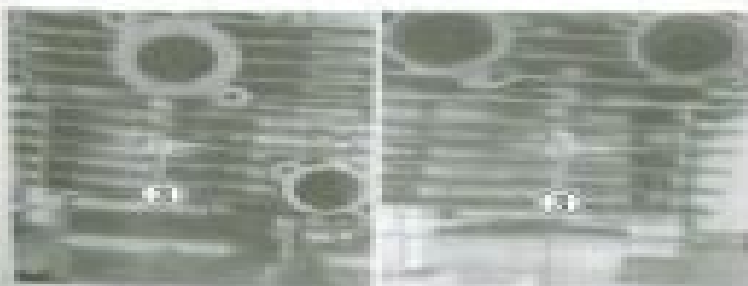
- Copper washers and cap nuts are used to secure the cylinder head. These parts must be fitted in the correct position.
- With the head snugly seated on the cylinder, secure it by tightening the nuts diagonally. Tighten each nut to the torque value specified below:

Cylinder head nut tightening torque

10 mm Diam. (1)	35 – 40 N·m (3.5 – 4.0 kg-m) (25.0 – 29.0 lb-ft)
8 mm Diam. (2)	7 – 11 N·m (0.7 – 1.1 kg-m) (5.0 – 8.0 lb-ft)

- After tightening the cylinder head nuts to the specified torque, tighten the cylinder base nuts (3).

Cylinder base nut tightening torque	7 – 11 N·m (0.7 – 1.1 kg-m) (5.0 – 8.0 lb-ft)
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Suzuki Lt250ef Manual

M Lipman



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