

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-10

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



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Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



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4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Cylinder Head Components

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Component	1) Torque value		2) Torque value	3) Torque value
	4) Torque value	5) Torque value		
Cylinder head bolt (1)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (2)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (3)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (4)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (5)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (6)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (7)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (8)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (9)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (10)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (11)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (12)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (13)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (14)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (15)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (16)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (17)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (18)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (19)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse
Cylinder head nut (20)	25 N·m (2.0 kgf-m, 18.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	60°	Do not reuse

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Suzuki SJ Series & Vitara Owners Workshop Manual Bob Henderson,A. K. Legg,1994 *Suzuki GT, ZR & TS50* Jeremy Churchill,1984 *Suzuki GSX-R600 & 750 '06 to '09* Editors of Haynes Manuals,2015-10-23 Complete coverage for your Suzuki GSX R600 and 750 2006 thru 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color **Suzuki GSX-R600 and 750 Service and Repair Manual** Matthew Coombs,2009 GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc 2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 *Suzuki GSX-R600 & 750 '06 to '09* Editors of Haynes Manuals,2015-10-23 Complete coverage for your Suzuki GSX R600 and 750 2006 thru 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki GT, ZR & TS50 Owners Workshop Manual** Jeremy Churchill,1986 **Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736** John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer *Suzuki GSF600 & 1200 Bandit Fours Service and Repair Manual* Matthew Coombs,1997 Suzuki GSF600 GSF1200 Bandit Fours 1995 97 Shop Manual Haynes Covers 6cc and 12cc models 256 pgs 614 b w ill **Suzuki GSX-R600 & GSX-R750 from 2006-2016**

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