

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft or journal, according to hole).



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

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Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

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Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Cylinder Head Components

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10-45-0003

Component	1) General note		2) Tightening torque (N·m)	3) Remarks
	4) Torque	5) Torque		
Cylinder head bolt (3)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head gasket (2)	Do not reuse.	Do not reuse.	Do not reuse.	Do not reuse.
Cylinder head bolt (4)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (5)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (6)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (7)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (8)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (9)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (10)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (11)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (12)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (13)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (14)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (15)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (16)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (17)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (18)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (19)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.
Cylinder head bolt (20)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	50 N·m (3.0 kgf-m, 36.5 ft-lb)	30 N·m (2.0 kgf-m, 22.0 ft-lb)	Do not reuse.

Suzuki Sx4 Maintenance Manual

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Suzuki Sx4 Maintenance Manual:

Mastering CVT Transmission Mohammed Hamed Ahmed Soliman, Mastering CVT Transmissions is your complete guide to understanding maintaining and repairing modern continuously variable transmissions CVTs Written by Dr Mohammed Hamed Ahmed Soliman an international expert in Lean Maintenance reliability and automotive systems this book combines deep technical knowledge with real world experience What you ll find inside Clear explanations of how CVTs work compared with manual automatic and dual clutch DCT systems Preventive predictive and corrective maintenance practices to extend transmission life Hands on procedures for fluid care filters diagnostics and full rebuilds Real case studies drawn from practical repair and teaching experience OBD based troubleshooting methods and failure prevention strategies Tables charts and appendices with essential specifications and capacities Why this book is different Dr Soliman not only studied CVTs academically but has rebuilt Nissan CVT units personally applying industrial best practices such as predictive maintenance infrared thermography vibration analysis oil condition monitoring and Lean principles His international career in manufacturing reliability engineering and automotive maintenance gives this book a unique blend of theory and practice Also by the author Dr Soliman has written several bestselling books in maintenance and reliability including Autonomous Car Maintenance Industrial Applications of Infrared Thermography Vibration Basics and Machine Reliability Simplified The Complete FMEA Handbook AI in Maintenance Reliability Machinery Oil Analysis Condition Monitoring Lean Maintenance Ultrasound Analysis for Condition Monitoring Maintenance Strategy Optimization Whether you are a driver mechanic or engineer this book equips you with the knowledge tools and confidence to master CVTs from everyday care to advanced diagnostics and rebuilds

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