



DF90/100/115/140_99500-90307-01E

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INSTALLATION

Installation is reverse order of removal with special attention to the following steps.

1. Lower tilt rod to full down position.

2. Apply Water Resistant Grease to tilt cylinder lower shaft and lower shaft bushes.

3. Install bushings ① and cylinder lower shaft ② to PTT unit.

99000-35161 : Water Resistant Grease



4. Place PTT unit in position, then install clamp bracket.

5. Tighten clamp bracket shaft nut to specified torque.

Clamp bracket shaft nut :
43 N · m (4.3 kg-m, 31.0 lb.-ft.)



6. Tighten lower shaft bolts ③, pre-coated with thread lock, to specified torque.

99000-32050 : Thread Lock "1342"

Cylinder lower shaft bolt : 59 N · m (5.0 kg-m, 36.0 lb.-ft.)

7. Install anode ④, then tighten bolts securely.



Suzuki Outboard Service Manual Df115

Marcel A. Müller



Suzuki Outboard Service Manual Df115:

This book delves into Suzuki Outboard Service Manual Df115. Suzuki Outboard Service Manual Df115 is an essential topic that needs to be grasped by everyone, ranging from students and scholars to the general public. The book will furnish comprehensive and in-depth insights into Suzuki Outboard Service Manual Df115, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:
 - Chapter 1: Introduction to Suzuki Outboard Service Manual Df115
 - Chapter 2: Essential Elements of Suzuki Outboard Service Manual Df115
 - Chapter 3: Suzuki Outboard Service Manual Df115 in Everyday Life
 - Chapter 4: Suzuki Outboard Service Manual Df115 in Specific Contexts
 - Chapter 5: Conclusion
 2. In chapter 1, this book will provide an overview of Suzuki Outboard Service Manual Df115. The first chapter will explore what Suzuki Outboard Service Manual Df115 is, why Suzuki Outboard Service Manual Df115 is vital, and how to effectively learn about Suzuki Outboard Service Manual Df115.
 3. In chapter 2, this book will delve into the foundational concepts of Suzuki Outboard Service Manual Df115. The second chapter will elucidate the essential principles that need to be understood to grasp Suzuki Outboard Service Manual Df115 in its entirety.
 4. In chapter 3, the author will examine the practical applications of Suzuki Outboard Service Manual Df115 in daily life. This chapter will showcase real-world examples of how Suzuki Outboard Service Manual Df115 can be effectively utilized in everyday scenarios.
 5. In chapter 4, this book will scrutinize the relevance of Suzuki Outboard Service Manual Df115 in specific contexts. The fourth chapter will explore how Suzuki Outboard Service Manual Df115 is applied in specialized fields, such as education, business, and technology.
 6. In chapter 5, this book will draw a conclusion about Suzuki Outboard Service Manual Df115. This chapter will summarize the key points that have been discussed throughout the book.
- The book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Suzuki Outboard Service Manual Df115.

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