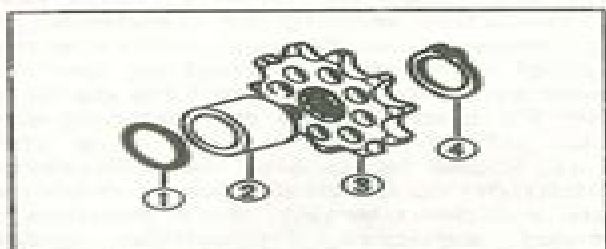
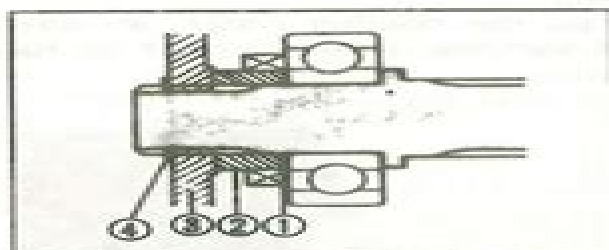


ENGINE SPROCKET



Be sure to install O-ring ① between bearing and spacer. Oil leakage from the sprocket is often due to absence of this O-ring. The order of mounting the parts on the drive shaft is as shown in this illustration.



- ① O-ring
- ② Spacer
- ③ Engine sprocket
- ④ Circlip

CAUTION:

Note the position of O-ring in this cross section. The collar has its one end chamfered: the chamfered end comes on transmission side.

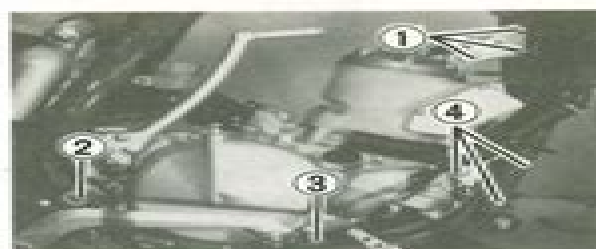
TRANSMISSION OIL

Pour the transmission oil as follows.

Change oil	650 ml (0.67 US qt)
Overhaul engine	750 ml (0.79 US qt)

ENGINE REMOUNTING

The engine can be mounted in the reverse order of removal.



CAUTION:

Self-lock nuts are used for the engine mounting. Do not reuse these nuts.

Tightening torque

	N-m	kg-m	lb-ft
①	26 — 30	2.6 — 3.0	19.0 — 21.5
②	50 — 80	5.0 — 8.0	36.0 — 58.0
③	37 — 45	3.7 — 4.5	27.0 — 32.5
④	37 — 45	3.7 — 4.5	27.0 — 32.5

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International Books in Print ,1986 *Suzuki RM80-250 89-95* Penton Staff,2000-05-24 RM80 1989 1995 RM125 1989 1995 RM250 1989 1995 RMX250 1989 1995 *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971 *Suzuki: Service Manual* Suzuki Motor Corporation (Hamamatsu), **Suzuki Service Manual** Suzuki Motor Company, *Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol* Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines *Suzuki LT230 & LT250 85-90* Penton Staff,2000-05-24 LT230S Chain Drive 1985 1988 LT F230G Shaft Drive 1985 1987 LT230G Shaft Drive 1985 1986 LT250S Chain Drive 1989 1990

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