

3. Holding the kick starter pinion so it will not come off, push the kick starter shaft to the extreme right side of the engine. Insert the pawl spring, pin and pawl. Turn the kick starter lever in the operating direction about 150° ($1\frac{3}{8}$ turn) so that the shaft stopper passes the pawl lifter. push the kick starter shaft to the left side and fit the thrust washer and circlip.



Fig. 8-11-6 Fitting kick starter shaft (1)



Fig. 8-11-7 Fitting kick starter shaft(2)

4. Lubrication slots are located on the kick starter gear and primary gear. Be sure to align the slots when fitting the kick starter gear to the primary gear. If the slots are not aligned, insufficient lubrication will result.



Fig. 8-11-8 Aligning slots

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**Suzuki Motor Corporation
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