

Suzuki SX4 2006-2014 Workshop Manual

Engine Mechanical: 10-45

Engine Mechanical: 10-39

main Bearings Inspection

10-45-0000

General Information

Service main bearings are available in standard size and 0.25 mm (0.0098 in.) undersize, and each of them has 5 kinds of bearings differing in tolerance.

Upper half of bearing (1) has oil groove (2) as shown in figure.

Install this half with oil groove to cylinder block.

Lower half of bearing does not have an oil groove.



10-45-0001

Visual Inspection

Check bearings for pitting, scratches, wear or damage. Any malfunction is found, replace both upper and lower halves. Never replace either half without replacing the other half.

main Bearing Clearance

NOTE

Do not rotate crankshaft while gauging plastic is installed.

Check clearance by using gauging plastic according to the following procedure.

1) Remove bearing caps.

2) Clean bearings and main journals.

3) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft journal), making oil hole.



10-45-0002

4) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

10-45-0003

5) Remove bearing caps.

6) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft journal), making oil hole.

7) Rotate crankshaft by hand to install bearing caps.

8) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

10-45-0004

9) Remove bearing caps.

10) Place a piece of gauging plastic (1) the full width of bearing (parallel to crankshaft journal), making oil hole.

11) Rotate crankshaft by hand to install bearing caps.

12) Tighten main bearing cap No.1 bolts (7) - (10) and main bearing cap No.2 bolts (11) - (20) gradually as follows.

a) Tighten bolts (7) - (10) to 30 N·m (2.0 kgf-m, 22.0 ft-lb) according to numerical order in figure.

b) In the same manner as in Step a), tighten them to 50 N·m (3.0 kgf-m, 36.5 ft-lb).

c) In the same manner as in Step a), retighten them to 60°.

d) Tighten bolts (11) - (20) to 25 N·m (2.0 kgf-m, 18.0 ft-lb) according to numerical order in figure.

Tightening torque

Main bearing cap No.1 bolt (7) - (10):

Tighten 30 N·m (2.0 kgf-m, 22.0 ft-lb), 50 N·m (3.0 kgf-m, 36.5 ft-lb) and 60° by the specified procedure.

Main bearing cap No.2 bolt (11) - (20):

Tighten 25 N·m (2.0 kgf-m, 18.0 ft-lb) by the specified procedure.

10-45-0005

13) Check bearing clearance.

Standard: 0.021 - 0.041 mm (0.0008 - 0.0016 in.)

Limit: 0.054 mm (0.0021 in.)



10-45-0006

Cylinder Head Components

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10-45-0007

Component	Torque (N·m)		Remarks
	Standard	Limit	
Cylinder head bolt (1)	20	25	Do not reuse. Apply engine oil to sliding surface of each part.
	20	25	
Cylinder head nut (2)	20	25	Do not reuse. Apply engine oil to sliding surface of each part.
	20	25	
Cylinder head gasket (3)	20	25	Do not reuse. Apply engine oil to sliding surface of each part.
	20	25	
Cylinder head cap (4)	20	25	Do not reuse. Apply engine oil to sliding surface of each part.
	20	25	
Cylinder head cap nut (5)	20	25	Do not reuse. Apply engine oil to sliding surface of each part.
	20	25	
Cylinder head cap bolt (6)	20	25	Do not reuse. Apply engine oil to sliding surface of each part.
	20	25	

Suzuki Sx4 Service Repair Manual 2006 2009

A. K. Legg, S. J. Drayton



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Mergent International Manual, 2009 Suzuki GSX-R600 and 750 Service and Repair Manual Matthew Coombs, 2009
GSX R600K6 599cc 2006 GSX R600K7 599cc 2007 GSX R600K8 599cc 2008 GSX R600K9 599cc 2009 GSX R750K6 750cc
2006 GSX R750K7 750cc 2007 GSX R750K8 750cc 2008 GSX R750K9 750cc 2009 Suzuki GSX-R600 & 750 '06 to '09
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diagrams Tools workshop tips section in color **Suzuki Sj Series, Vitara, Service and Repair Manual** Bob
Henderson, A. K. Legg, 2014 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob
Henderson, John Harold Haynes, 1995 Haynes disassembles every subject vehicle and documents every step with through
instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **Suzuki SJ**
Series & Vitara Owners Workshop Manual Bob Henderson, A. K. Legg, 1994 *Suzuki GT, ZR & TS50* Jeremy
Churchill, 1984 **Suzuki Intruder, Marauder, Volusia and Boulevard 85 to 09** Max Haynes, 2010-04-15 Haynes
manuals are written specifically for the do it yourselfer yet are complete enough to be used by professional mechanics Since
1960 Haynes has produced manuals written from hands on experience based on a vehicle teardown with hundreds of photos
and illustrations making Haynes the world leader in automotive repair information **Bedford/Suzuki Service and Repair**
Manual A. K. Legg, S. J. Drayton, 2003 *Suzuki GS500E Twin* Matthew Coombs, 1997 Contains some history of Suzuki and
this models development as well as a complete step by step guide to servicing and overhaul Suzuki GSX-R and Katana
GSX-F John Haynes, 1998-01-01 HY SUZ GSX R750 85 96 Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual
Matthew Coombs, Phil Mather, 2001 Inside this manual the reader will learn to do routine maintenance tune up procedures
engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more **Suzuki GS, GN, GZ**
& DR125 Service and Repair Manual Jeremy Churchill, Pete Shoemark, Louise Brown, 1999 Suzuki GT, ZR & TS50
Owners Workshop Manual Jeremy Churchill, 1986 **Suzuki Ts 50x Owner S Workshop Manual** Richard Stone, Stone
Richard Staff, 1994-12-01 **Chilton's Suzuki Samurai/Sidekick/Tracker 1986-98 Repair Manual** Chilton
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maintenance service and repair information in an easy to use format These manuals feature exciting graphics photos charts and exploded view illustrations *Suzuki Burgman Scooters* Phil Mather,2011 No further information has been provided for this title **Suzuki GSX-R600 & 750 '06 to '09** Editors of Haynes Manuals,2015-10-23 Complete coverage for your Suzuki GSX R600 and 750 2006 thru 2009 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the motorcycle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Model history and pre ride checks in color Color spark plug diagnosis and wiring diagrams Tools workshop tips section in color *Suzuki TS50 X Owners Workshop Manual* Richard Stone,1993 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson,John H. Hayes,1989

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