

**ENGINE REMOVAL AND DISASSEMBLY****Preparation**

Before dismounting the engine from the frame, clean it in place with steam. This is necessary for preventing dirt from entering the engine during disassembly.

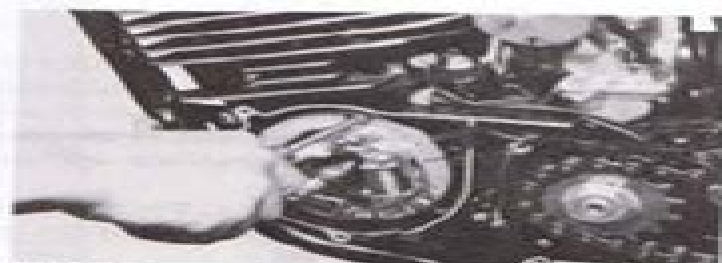
**NOTE:** To facilitate engine removal, have the magneto rotor and stator removed, as shown in Figs. 5 through 7:



*Fig. 5. Hold the rotor with special tool ① (09930-40113), and unscrew the nut securing the rotor.*



*Fig. 6. Draw out the rotor by operating the special tools ① ② (09930-30101) (09930-30150) as shown.*



*Fig. 7. Remove the stator.*

**Engine Disassembly**

The sequence of steps for disassembling the engine taken down from the chassis is as follows:



*Fig. 8. Remove oil drain plug and let out oil.*



*Fig. 9. Loosen cylinder head nuts sequentially, loosening each nut just a little at a time, and take off the head.*

# Suzuki Ts 250 Service Manual

**Causey Enterprises, LLC**

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