

- Apply gas sealer to the exhaust pipe connector.

#### EXHAUST GAS SEALER, PERMATEX 1373



- Apply THREAD-LOCK "1342" to the muffler mounting bolt (8).
- Tighten the muffler mounting bolts and exhaust pipe bolts to the specified torque.

#### 9000-00000: THREAD LOCK "1342"

- Muffler connecting bolt: 23 N·m (2.3 kgf-m, 16.5 ft-lb)
- Muffler mounting bolt: 23 N·m (2.3 kgf-m, 16.5 ft-lb)
- Exhaust pipe nut: 23 N·m (2.3 kgf-m, 16.5 ft-lb)



- Install the gearshift arm as shown.



- After installing the engine, route the wire harness, cables and hoses properly. (CFR-14, 16)
- Adjust the following items.

- \* Engine oil (CF2-8)
- \* Engine coolant (CF2-12)
- \* Engine idle speed (CF2-9)
- \* Throttle cable play (CF2-8)

#### Engine oil capacity

- Oil change: 2.5 L (2.652 US/imp qt)
- Oil and filter change: 3.7 L (3.934 US/imp qt)
- Engine overhaul: 5.2 L (5.458 US/imp qt)

## ENGINE DISASSEMBLY

### ENGINE TOP SIDE

#### SPARK PLUG

- Remove the spark plug.



9000-10121: Spark plug wrench set



#### STARTER MOTOR

- Remove the starter motor.



#### CAM CHAIN TENSION ADJUSTER

- Remove the cap bolt (1) and insert the (2) screwdriver into the slot end of the cam chain tension adjuster and turn it clockwise to lock the spring tension.



- Remove the cam chain tension adjuster.



#### RECOIL STARTER

- Remove the recoil starter.



# Suzuki Vinson 5owners Manual

**IM Harris**



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## **Table of Contents Suzuki Vinson 5owners Manual**

1. Understanding the eBook Suzuki Vinson 5owners Manual
  - The Rise of Digital Reading Suzuki Vinson 5owners Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Suzuki Vinson 5owners Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Suzuki Vinson 5owners Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Suzuki Vinson 5owners Manual
  - Personalized Recommendations
  - Suzuki Vinson 5owners Manual User Reviews and Ratings
  - Suzuki Vinson 5owners Manual and Bestseller Lists
5. Accessing Suzuki Vinson 5owners Manual Free and Paid eBooks
  - Suzuki Vinson 5owners Manual Public Domain eBooks
  - Suzuki Vinson 5owners Manual eBook Subscription Services
  - Suzuki Vinson 5owners Manual Budget-Friendly Options

6. Navigating Suzuki Vinson 5owners Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Suzuki Vinson 5owners Manual Compatibility with Devices
  - Suzuki Vinson 5owners Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Suzuki Vinson 5owners Manual
  - Highlighting and Note-Taking Suzuki Vinson 5owners Manual
  - Interactive Elements Suzuki Vinson 5owners Manual
8. Staying Engaged with Suzuki Vinson 5owners Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Suzuki Vinson 5owners Manual
9. Balancing eBooks and Physical Books Suzuki Vinson 5owners Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Suzuki Vinson 5owners Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Suzuki Vinson 5owners Manual
  - Setting Reading Goals Suzuki Vinson 5owners Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Suzuki Vinson 5owners Manual
  - Fact-Checking eBook Content of Suzuki Vinson 5owners Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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