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production and operations management The addition of computer integrated technology including expert systems by artificial intelligence and information systems technology serve to further reduce costs increase quality and improve lead time The new Toyota production system considers how to adapt production schedules to the demand changes in the marketplace while satisfying the goals of low cost high quality and timely delivery The first edition of this book Toyota Production System published in 1983 is the basis for this book It was translated into many languages including Spanish Russian Italian Japanese etc and has played a definite role in inspiring production management systems throughout the world

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