

Torque - ing Wheel nuts/studs

Why do we need to TORQUE the wheels?

- Torqued wheel nuts/bolts are intended to stretch slightly when correctly tightened within specifications. In the case of wheel studs and nuts or wheel bolts, this provides the correct pre-load required for the wheel and the hub to be safely locked and secured.
- If the wheel nuts/bolts are insufficiently tightened, the nuts/bolts could come loose, causing safety and vehicle damage.
- If the wheel nuts/bolts are over tightened, the wheel stud or bolt can be permanently stretched where it will be subjected to the wheel rings, or even break during tightening.
- The only way to ensure the correct torque settings is with the use of a quality and properly calibrated, or an air torque wrench used in taking the time to tighten the wheel nuts/bolts correctly.
- Never use an air impact wrench to tighten wheel nuts/bolts. You will not be able to accurately control the torque, and an impact that is overly damaged the wheel nuts/bolts under the tire and surface area. When working with steel wheels in particular, with damage, even if temporary, is simply not acceptable.

CAUTION:

- **Do not use the WRENCH WRENCH on the wheel.**
- **Do not lubricate the fasteners.**
- **Always use sockets that fit the wheel and the hub or bolt properly.**
- When fitting the vehicle, don't make the mistake of finger tightening the wheel nuts/bolts and then leaving the vehicle to the ground to finish tightening. It is best to perform your complete fitting procedure while the vehicle is supported off the ground. If the wheel or hub surfaces are not properly mated, the weight of the vehicle will result in uneven deformation (due to vehicle weight), which will result in wrong torque settings and wheel damage.
- In order to prevent the wheel from coming away the hub before an air wheel is fitted, use at a 90° angle of an air impact gun on the hub where the wheel and studs should make contact at correct alignment.
- Never use any form of lubricant grease or oil on the threads of the wheel bolts or wheel nuts. Lubrication will have a negative effect on the torque applied to the fasteners leading to incorrect torque of the components.
- The torque guidelines are given in different units (Nm, etc.).

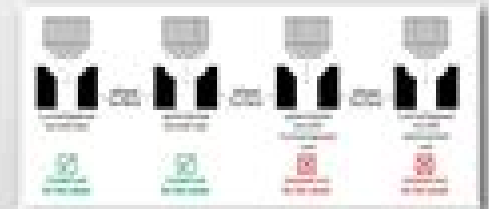
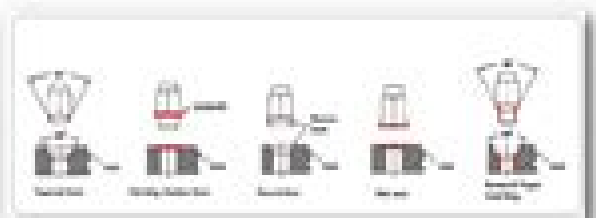
How to torque the wheel nuts/bolts correctly

- When possible always refer to the vehicle manufacturer's recommended torque settings.
- First tightening the wheel nuts/bolts using a calibrated, professional torque wrench correctly adjusted to the required torque settings at a rate not faster than 1/4 of the correct value.
- Always use a correct sequence (see diagram below).
- Do not over torque a wheel nut/bolt as it can strip the threads, stretch or break the wheel nuts/bolts, and cause distortion of the wheel, brake disc and/or brake drum.
- After fitting wheels it is advisable to re-torque the wheel nuts/bolts again after the first 100 km (60 miles) of driving to ensure that any compression of the wheel material is compensated for and torque levels are maintained at the safe specifications, especially with new alloy wheels.

What are the various fastener seat styles?

- The "seat" is the contact area between the fastener's head and the wheel.
- The seat style of the fastener must match that of the wheel.
- If the seat style is wrong, the wheel will not be properly fastened to the hub and will damage the wheel.
- The wheel will eventually become worn and visible as it moves in relation to the hub.
- Any play between the wheel and the nuts/bolts will damage the wheel, which could lead to loss of the structural integrity.
- Seat styles that describe the shape of the area where the fastener meets the hole in the wheel include:
 - **Flat**
 - **Coned**
 - **Flat (ring)**

TORQUE SEQUENCE



SUGGESTED TORQUE WRENCH SETTINGS in Nm

Socket Size	Stud Dia.	Thread Pitch	Torque guide
Metric			
17	M10	1.25	88
18	M10	1.25	88
18	M11	1.25	110
18	M12	1.5	110
19	M11	1.25	110
21	M11	1.25	110
21	M12	1.5	110
22	M12	1.5	110
19	M14	1.5	115
21	M14	1.5	115
22	M16	2	135
22	M18	1.5	115
Imperial			
9/16"	1/2"	.20	110
1 1/8"	1/2"	.20	110
9/16"	1/2"	.20	88
1"	9/16"	.18	145

Tire Torque Guide

L Cohen

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

Tire Torque Guide:

The Overlanding Vehicle Builder's Guide Don Alexander, 2024-03-15 What is overlanding Wikipedia states Overlanding is self reliant overland travel to remote destinations where the journey is the principal goal Typically but not exclusively it is accomplished with mechanized off road capable transport from bicycles to trucks where the principal form of lodging is camping It often lasts for extended periods of time months to years and spans international boundaries Overlanding did not originate in America and it is a little different here You would be hard pressed to find a bicycle out in the desert and most people don't stay out there quite that long However the spirit of the activity is the same Do you want to give overlanding a try Great You will need some gear In The Overlanding Vehicle Builder's Guide veteran racer off roader and journalist Don Alexander provides a terrific overview of what to consider when building your overlanding rig This includes the planned duration of the trip the number of people in your party how far off the beaten path you want to go and the creature comforts you require Understanding those wants and needs shapes what gear you need for the best experience Covered are the strengths and weaknesses of the types of vehicles themselves modifications to the vehicles to make them more capable accessories lighting camping gear food and water storage etc and equipment for trail mishaps and recovery Driving techniques and trail rules and etiquette are also included If you are ready to build a rig or just want to know more about the hobby this book is a great guide to help you get started

Highway Safety Engineering Studies Procedural Guide, 1981 This publication contains detailed guidelines for the planning conduct and use of safety engineering studies at identified hazardous locations The publication should be beneficial to highway engineers and other professionals involved in highway safety and or traffic operations The objectives of this publication are to 1 plan an effective highway safety engineering investigation of an identified hazardous location 2 perform a highway safety engineering investigation of an identified hazardous location using appropriate procedures and techniques 3 select the most appropriate procedures and techniques required for safety engineering studies considering agency size and type 4 identify safety deficiencies and feasible countermeasures that are necessary to alleviate the hazardous situation and 5 select a safety project based on safety objectives

The TWI Facilitator's Guide Donald A. Dinero, 2016-09-19 There are many books available covering the Training Within Industry TWI programs but few include any unique material on adaptation or modification This dearth of new has caused practitioners to alter the programs without understanding the underlying principles These changes have made the programs less effective One must however maintain the principles used in the programs when changing the delivery of the programs to suit the culture The purpose of The TWI Facilitator's Guide How to Use the TWI Programs Successfully is to prevent the TWI programs from falling into misuse and disuse This book will explain the main principles of the TWI programs and what they can accomplish but it will also stress what they are not This book reviews what the programs are and then explains how to use them It tells why we do certain aspects of each program When we know why we do something we won't

stop doing it for the wrong reason **Technical Manual** United States Department of the Army,1964 , *Your Practical Guide to Automobile Maintenance and Repair* Pasquale De Marco,2025-08-13 Unleash your inner automotive expert with *Your Practical Guide to Automobile Maintenance and Repair* the comprehensive guide to maintaining and repairing your vehicle with confidence and precision Written by Pasquale De Marco a seasoned automotive specialist this book is packed with invaluable insights expert advice and step by step instructions that empower you to tackle a wide range of automotive tasks From diagnosing common problems and performing routine maintenance to undertaking more complex repairs *Your Practical Guide to Automobile Maintenance and Repair* has got you covered Inside these pages you ll discover a wealth of practical knowledge that will transform you from a novice to a knowledgeable car enthusiast Pasquale De Marco meticulously guides you through the intricacies of your vehicle s components empowering you with a deep understanding of how your car works With clear and accessible language coupled with detailed illustrations complex concepts become easy to grasp Beyond the technical know how *Your Practical Guide to Automobile Maintenance and Repair* emphasizes the importance of safety providing essential precautions and guidelines to ensure your well being as you work on your vehicle Pasquale De Marco s commitment to empowering readers shines through in every chapter encouraging you to embrace the challenges of automotive maintenance with a sense of confidence and competence Whether you re looking to save money on costly repairs or simply gain a deeper understanding of your vehicle *Your Practical Guide to Automobile Maintenance and Repair* is your ultimate resource Its comprehensive coverage practical approach and user friendly style make it the perfect companion for anyone who wants to keep their vehicle running smoothly and reliably for years to come Embark on a journey of automotive knowledge and empowerment with *Your Practical Guide to Automobile Maintenance and Repair* the ultimate guide to maintaining and repairing your vehicle like a pro If you like this book write a review **Donny'S Unauthorized Technical Guide to Harley-Davidson, 1936 to Present** Donny Petersen,2016-10-29 Donny Petersen feels honored to share the wealth of his motorcycle knowledge and technical expertise He offers the real deal in understanding the Harley Davidson He gives workable solutions for whatever ails the 1957 to 1985 H D Ironhead Sportster Graphics pictures and charts guide the reader on a sure footed journey to a thorough understanding Donny intersperses the technical explanations with entertaining true stories of the hard core lifestyle of these years including The Wild One Easyriders the Birth of Hog Willie G Steppenwolf Evil Knevil the reviled AMF 1%ers and who could forget Elvis Presley Petersens insight makes technical issues understandable even for the novice This is the eighth volume of twelve of Donnys technical series Petersen is the dean of motorcycle technology Donny examines the theory design and mechanical aspects of the Ironhead Sportster Donny has ridden hundreds of Harleys across four continents doing all of his own roadside repairs He has acquired his practical knowledge the hard way Donny Petersen has the privilege of sharing his technical secrets with easy understanding He will walk you through detailed mechanical procedures concerning the power train electrical fuel delivery ignition and the gear

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The Complete Idiot's Guide to Auto Repair Tony Molla,Vyvyann Lynn,2007-07-03 The Complete Idiot s Guide to Auto Repair Illustrated covers everything readers need to know about their automobiles from the tires up Tailor made for true novices it shows them how to make some of the most basic repairs themselves and teaches them enough to feel confident that they ll never be taken for a ride by a mechanic again More than 300 easy to understand illustrations and a 50 page self diagnosis guide organized for quick identification of what s wrong New and used car warranty information Step by step illustrated instructions on how to conduct routine maintenance An overview of how each system steering and suspension cooling electrical works

The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B-Series Pick-Ups Pasquale De Marco,2025-08-12 The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups is the ultimate troubleshooting guide for Ford Ranger and Mazda B Series pickups This comprehensive resource covers everything from basic maintenance to advanced diagnostics with clear concise instructions and detailed illustrations Whether you re a novice mechanic or a seasoned pro you ll find valuable information in The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups The book is divided into ten chapters each of which covers a specific system or component of the Ford Ranger and Mazda B Series pickups The first chapter provides an overview of the Ford Ranger and Mazda B Series pickups including their history design and features This chapter also includes a buyer s guide to help you choose the right truck for your needs The next eight chapters cover specific systems and components of the Ford Ranger and Mazda B Series pickups Each chapter is divided into several sections each of which focuses on a specific topic For example the chapter on the engine includes sections on engine basics fuel systems ignition systems emissions controls and cooling systems The final chapter of The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups provides troubleshooting tips and advice for dealing with common problems that can occur with Ford Ranger and Mazda B Series pickups This chapter also includes a section on emergency repairs such as flat tire changes and jump starting With its clear concise instructions and detailed illustrations The Ultimate Troubleshooting Guide for Ford Rangers and Mazda B Series Pick Ups is the perfect resource for anyone who wants to keep their Ford Ranger or Mazda B Series pickup running in top condition Whether you re

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Technical Manual United States. War Department,1952 General Aircraft Maintenance Manual United States Department of the Army,1970 *Chilton's Repair and Tune-up Guide for Chevrolet-GMC Vans, 1967-1974* Chilton Automotive Editorial Staff,Chilton Book Company. Automotive Editorial Department,1974-11 **Auto Repair Guide for American Vehicles** Pasquale De Marco,2025-08-13 Auto Repair Guide for American Vehicles is a comprehensive guide to automotive repair and maintenance for American vehicles Written by Pasquale De Marco a certified automotive technician with over 20 years of experience this book provides everything you need to know to keep your vehicle running smoothly Whether you re a beginner or a seasoned pro you ll find this book to be a valuable resource Pasquale De Marco covers everything from basic maintenance tasks to advanced diagnostics so you can be sure that you ll have the knowledge and skills you need to keep your vehicle running smoothly The book is divided into 10 chapters each of which covers a specific topic The chapters are Essential Maintenance Engine Repair Cooling and Heating Fuel and Exhaust Emissions Control Ignition Brakes Suspension and Steering Electrical Systems Advanced Diagnostics Each chapter is packed with detailed instructions and illustrations so you can be sure that you ll be able to follow along and learn how to repair and maintain your vehicle Don t wait any longer to get your copy of Auto Repair Guide for American Vehicles This book is the perfect resource for anyone who wants to learn how to repair and maintain their own vehicle If you like this book write a review

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The Top Books of the Year Tire Torque Guide The year 2023 has witnessed a remarkable surge in literary brilliance, with numerous captivating novels enthralling the hearts of readers worldwide. Lets delve into the realm of top-selling books, exploring the captivating narratives that have captivated audiences this year. Tire Torque Guide : Colleen Hoover "It Ends with Us" This heartfelt tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Tire Torque Guide : Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This captivating historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids compelling storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Tire Torque Guide : Delia Owens "Where the Crawdads Sing" This evocative coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens crafts a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and gripping novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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Table of Contents Tire Torque Guide

1. Understanding the eBook Tire Torque Guide
 - The Rise of Digital Reading Tire Torque Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Tire Torque Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Tire Torque Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Tire Torque Guide
 - Personalized Recommendations
 - Tire Torque Guide User Reviews and Ratings
 - Tire Torque Guide and Bestseller Lists
5. Accessing Tire Torque Guide Free and Paid eBooks
 - Tire Torque Guide Public Domain eBooks
 - Tire Torque Guide eBook Subscription Services
 - Tire Torque Guide Budget-Friendly Options
6. Navigating Tire Torque Guide eBook Formats
 - ePub, PDF, MOBI, and More
 - Tire Torque Guide Compatibility with Devices
 - Tire Torque Guide Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Tire Torque Guide
 - Highlighting and Note-Taking Tire Torque Guide
 - Interactive Elements Tire Torque Guide
8. Staying Engaged with Tire Torque Guide

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Tire Torque Guide
- 9. Balancing eBooks and Physical Books Tire Torque Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Tire Torque Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Tire Torque Guide
 - Setting Reading Goals Tire Torque Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Tire Torque Guide
 - Fact-Checking eBook Content of Tire Torque Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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