

## FOREWORD

This repair manual has been prepared to provide information on the repair methods (including cutting and welding operations, but excluding painting) recommended by TOYOTA for collision-damaged body components of the TOYOTA CAMRY.

Applicable models: 5V-05, 2J series  
CV-20 series

This manual consists of body repair methods, exploded diagrams and illustrations of the body components and other information relating to body panel replacement such as handling precautions, tools, equipment, etc. However, it should be noted that the front-enders of all TOYOTA models are bolted on and require no welding.

Body construction will sometimes differ depending on specifications and country of destination. Therefore, please keep in mind that the information contained herein is based on vehicles for general destinations.

For the service of specifications and repair procedures other than collision-damaged body components of the TOYOTA CAMRY, refer to the following repair manuals.

Manual Name	Pub. No.
CAMRY Chassis and Body Repair Manual (CAMRY Repair Manual (USA and Canada))	5C7100 Model Year Version
Electrical Wiring Diagram (Ex. USA and Canada) (USA and Canada)	EW000210 Model Year Version
15, 15-E, 20, 20-C, 20-E, 20-PE & 20-CE Engine Repair Manual (Ex. USA and Canada)	55A0510
10, 20 & 20-E Engine Repair Manual (Ex. USA and Canada)	55A0510
Fundamental Painting Procedures	55A0510
Fundamental Body Repair Procedures	55A0510

All information contained in this manual is the most up-to-date at the time of publication. However, specifications and procedures are subject to change without prior notice.

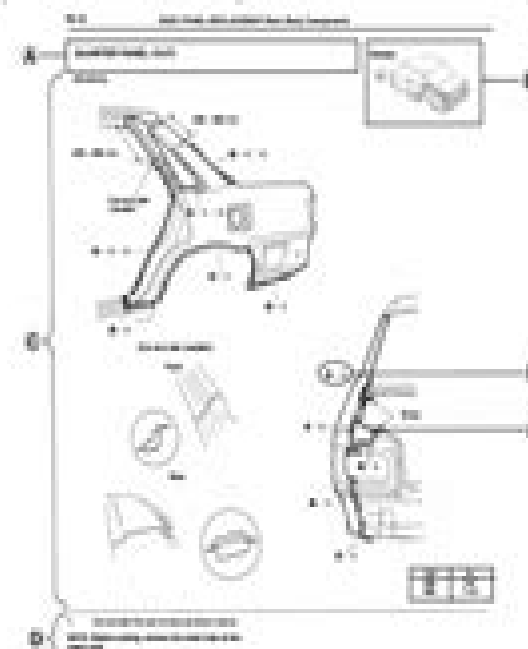
TOYOTA MOTOR CORPORATION

## 15.2

## INTRODUCTION

### HOW TO USE THIS MANUAL

Each repair method description provided in Section 05 of this manual comprises two pages, divided into 2 boxes (REMOVAL AND INSTALLATION) and includes illustrations to facilitate body repair.



#### A: REPLACEMENT PART AND METHOD



#### B: BODY VARIATIONS AND PART LOCATION

Body variations: 1500 All models  
Sedan Sedan models  
Wagon Wagon models

#### C: REMOVAL DIAGRAM

Describes in detail removal of the damaged part involving repair by cutting.

#### D: REMOVAL GUIDE

Provides additional information to more efficiently help you perform the removal.

# Toyota 1990 User Manual

**Phil Edmonston**



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