

TORQUE SPECIFICATIONS

All readings in ft. lbs.

Year	Engine Series Identification	Engine Displacement Cu. In. (cc)	Cylinder Head Bolts	Main Bearing Bolts	Rod Bearing Bolts	Crankshaft Pulley Bolts	Flywheel Bolts	Manifold	
								Intake	Exhaust
1970	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
1971	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
	2T-C	97 (1599)	52-64	52-64	30-36	30-43	42-48	7-12	7-12
1972	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
	2T-C	97 (1599)	52-64	52-64	30-36	30-43	42-48	7-12	7-12
1973	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
	2T-C	97 (1599)	52-64	52-64	30-36	30-43	42-48	7-12	7-12
1974	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
	2T-C	97 (1599)	52-64	52-64	30-36	30-43	42-48	7-12	7-12
1975	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
	2T-C	97 (1599)	52-64	52-64	30-36	43-51	58-64	7-12	7-12
1976	3K-C	71 (1166)	39-48	39-48	29-38	29-43	39-48	14-22	14-22
	2T-C	97 (1599)	52-64	52-64	30-36	116-145	58-64	7-12	7-12
1977	3K-C	71 (1166)	39-48	39-48	29-38	33-40	39-48	14-22	14-22
	2T-C	97 (1599)	62-69	52-64	30-36	116-145	58-64	7-12	7-12
1978	3K-C	71 (1166)	39-48	39-48	29-38	33-40	39-48	14-22	14-22
	2T-C	97 (1599)	62-69	52-64	30-36	116-145	58-64	14-18	22-32
1979	3K-C	71 (1166)	39-48	39-48	29-38	33-40	39-48	14-22	14-22
	2T-C	97 (1599)	62-69	52-64	30-36	116-145	58-64	14-18	22-32
1980	3T-C	108 (1770)	62-68	53-63	29-36	47-61	42-47	14-18	22-32
1981	3T-C	108 (1770)	62-68	53-63	29-36	47-61	42-47	14-18	22-32
1982	3T-C	108 (1770)	62-68	53-63	29-36	47-61	42-47	14-18	22-32
1983	4A-C, 4A-LC	97 (1587)	40-47	40-47	32-40⊙	80-94	55-61	15-21	15-21
1984	4A-C, 4A-LC	97 (1587)	40-47	40-47	32-40⊙	80-94⊙	55-61	15-21	15-21
	1C-L	112 (1839)	60-65	75-78	45-50	70-75	63-68	10-15	32-36
1985	4A-C, 4A-LC	97 (1587)	40-47	40-47	32-40⊙	80-94⊙	55-61	15-21	15-21
	4A-GE	97 (1587)	40-47	40-47	32-40	100-110	50-58	15-21	15-21
	1C-L	112 (1839)	60-65	75-78	45-50	70-75	63-68	10-15	32-36
1986	4A-C, 4A-LC	97 (1587)	40-47	40-47	32-40⊙	80-94⊙	55-61	15-21	15-21
	4A-GE	97 (1587)	40-47	40-47	32-40	100-110	50-58	15-21	15-21
1987	4A-C, 4A-LC	97 (1587)	40-47	40-47	32-40⊙	80-94⊙	55-61	15-21	15-21
	4A-GE	97 (1587)	40-47	40-47	32-40	100-110	50-58	15-21	15-21

⊙ Specification is for 4A-LC. 4A-C is 26-32, except for connecting rods purchased after 2/15/84 which are 34-39

⊙ Specification is for 4A-LC. 4A-C: 55-61

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VM Jensen



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Table of Contents Toyota 4age Engine Torque Settings

1. Understanding the eBook Toyota 4age Engine Torque Settings
 - The Rise of Digital Reading Toyota 4age Engine Torque Settings
 - Advantages of eBooks Over Traditional Books
2. Identifying Toyota 4age Engine Torque Settings
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Toyota 4age Engine Torque Settings
 - User-Friendly Interface
4. Exploring eBook Recommendations from Toyota 4age Engine Torque Settings

- Personalized Recommendations
- Toyota 4age Engine Torque Settings User Reviews and Ratings
- Toyota 4age Engine Torque Settings and Bestseller Lists
- 5. Accessing Toyota 4age Engine Torque Settings Free and Paid eBooks
 - Toyota 4age Engine Torque Settings Public Domain eBooks
 - Toyota 4age Engine Torque Settings eBook Subscription Services
 - Toyota 4age Engine Torque Settings Budget-Friendly Options
- 6. Navigating Toyota 4age Engine Torque Settings eBook Formats
 - ePub, PDF, MOBI, and More
 - Toyota 4age Engine Torque Settings Compatibility with Devices
 - Toyota 4age Engine Torque Settings Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Toyota 4age Engine Torque Settings
 - Highlighting and Note-Taking Toyota 4age Engine Torque Settings
 - Interactive Elements Toyota 4age Engine Torque Settings
- 8. Staying Engaged with Toyota 4age Engine Torque Settings
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Toyota 4age Engine Torque Settings
- 9. Balancing eBooks and Physical Books Toyota 4age Engine Torque Settings
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Toyota 4age Engine Torque Settings
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Toyota 4age Engine Torque Settings
 - Setting Reading Goals Toyota 4age Engine Torque Settings
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Toyota 4age Engine Torque Settings

- Fact-Checking eBook Content of Toyota 4age Engine Torque Settings
- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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