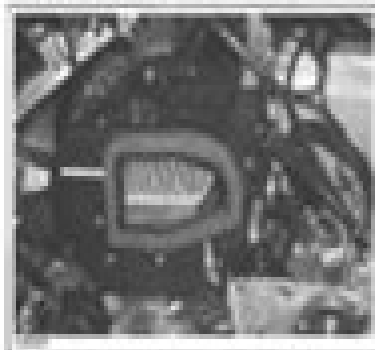
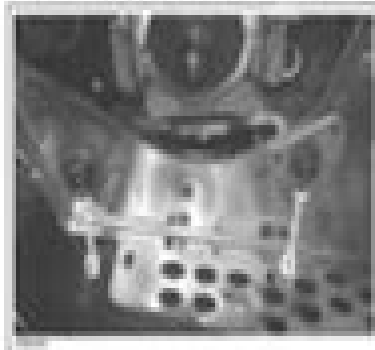




Remove the cylinder head (a). 10



Remove the engine support (a). 11


1. Top engine support
2. Front engine support

Use the following illustration to illustrate a lifting tool.



Illustration 1: Removal of the engine support

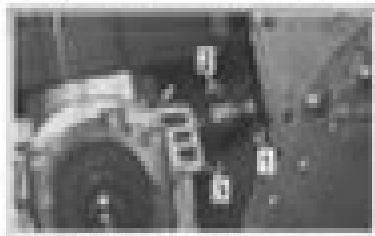
1. 10 mm (3/8 in.)
2. 10 mm (3/8 in.)
3. 10 mm (3/8 in.)
4. 10 mm (3/8 in.)
5. 10 mm (3/8 in.)

Install the lifting tool and slack tool.



Lift up the engine.

Unclamp, get out and remove the engine support.



1. Get out
2. Unclamp
3. Remove

Unclamp the rule (a). 12 removing engine support (a). 13 to engine.



Remove the support from engine and lower it a little.

Remove engine from vehicle.

Inspection

Check if engine support (a). 13 is cracked, bent or damaged. Replace if necessary.

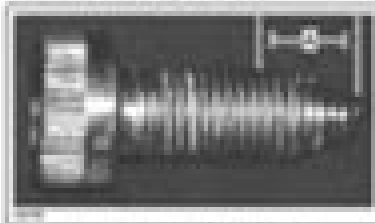
Check rubber mounts (a). 14 on engine support. Replace them if worn, cracked or damaged.

Installation

To install engine in vehicle, reverse the removal procedure. However, pay attention to the following:

Install engine support under engine from torque engine support rule to 20 Nm (15 ft-lb).

Before installing engine support bolts, apply oil shown in the following illustration.



1. Apply oil to the bolts (a). 15 to 16 Nm (11 ft-lb).

Torque engine support bolts to 20 Nm (15 ft-lb).

Hand torque engine support (a). 17 then torque to 20 Nm (15 ft-lb).

Removal of removed parts by using the support are complete/system restoration procedure described in this step.

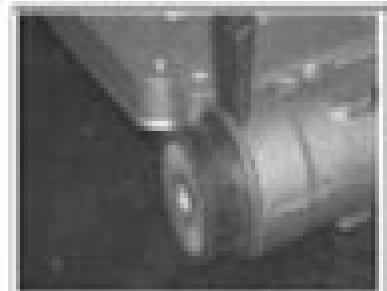
ENGINE SUPPORT

Engine Support Removal

Remove engine from vehicle
Unclamp rule securing the engine support

Rubber Mount Replacement

Install the support on a flat surface and using a chain remove the rubber mount.

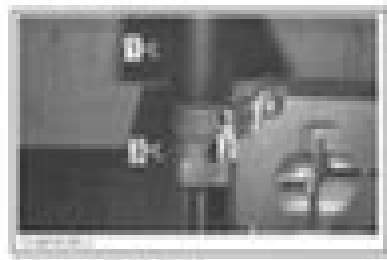


It is recommended to remove all rubber mounts of the same size.

Before installing the rubber mount, the great marks on engine support.

Using a press and the ball joint separator (P/N 529 000 010), press the rubber mount into engine support.

Support the engine support to avoid damaging it during the installation.



1. Ball joint separator (P/N 529 000 010)
2. Rubber mount
3. Engine support

Engine Support Installation

Install the engine support on engine and torque rule to 20 Nm (15 ft-lb).

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