



# WINDOW INSTALLATION INSTRUCTIONS

## Insulated Slider Window Installation Instructions

Replacement/New Construction application for Insulated Slider Window with installation/sealing flange

NOTE: Sealing flange can be scored and removed if needed

### REQUIRED TOOLS

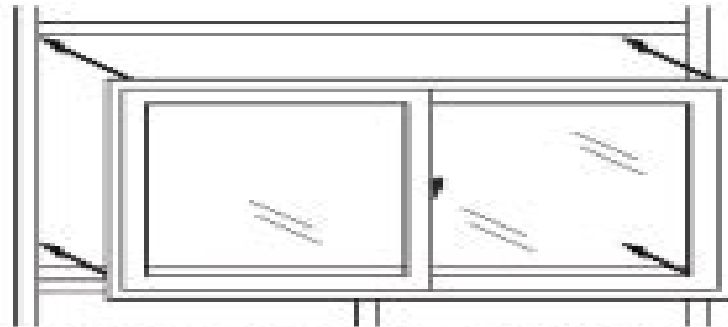


1/4" 2-1/4" SCREWS FOR  
MASSIVE INSTALLATION  
(not included)

OR

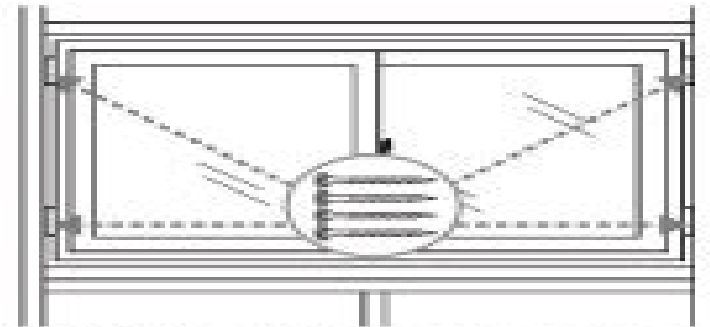
3/8" 2" SCREWS FOR  
WOOD BUCK INSTALLATION  
(not included)

TAPE MEASURE

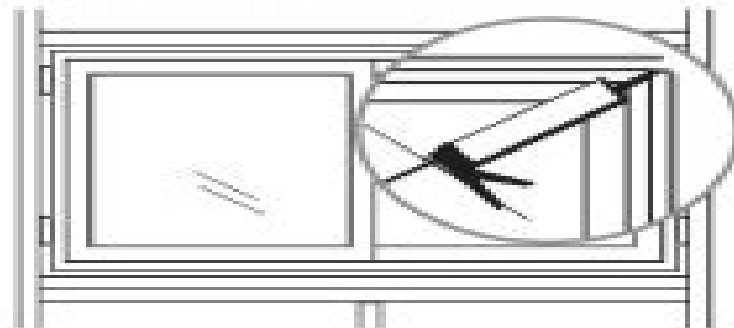


**STEP 1.** Center window in the opening. **Make sure that the sash lock is positioned to the INSIDE** of the structure.

*Note: In tight installation applications the screen can be removed from the window before installation for easier access to the pre-drilled installation screw holes*

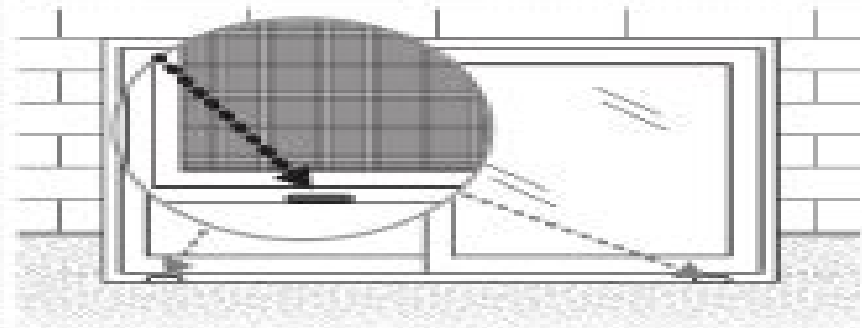


**STEP 2.** Secure window using 2-1/4" screws fastened through the pre-punched installation holes located on the side walls (as shown above).



**STEP 3.** Fill the gaps, interior, exterior and around the perimeter of the window between the mainframe and wall with an approved polyurethane based sealant such as Vulkem<sup>®</sup> or 100% silicone window and door caulk.

*Caution, over use of expansion foam can make the window too tight in the opening and can negatively impact the operation of the window.*



**STEP 4.** To insure proper water drainage keep weep holes clear and free from obstruction (see above).

*Fit the screen back into the window if it was removed prior to installation. Trim and finish the interior and exterior as desired.*

# Sliding Patio Door Installation Guide Reliabilt 3

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