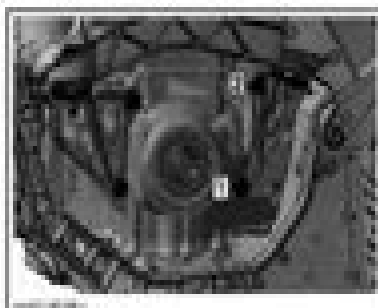


ENGINE SUPPORT SCREWS TORQUE

42 Nm x 4 Nm (31 lbf-ft x 3 lbf-in)



FRONT ENGINE SUPPORT

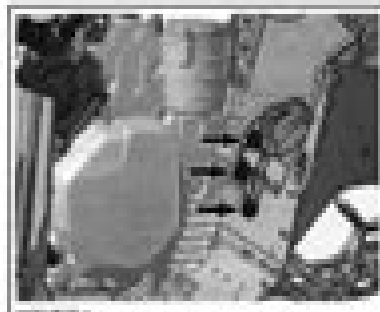
Front Engine Support Replacement (MAG Side)

1. Remove body parts and components as required to access to the engine support.
2. Remove screw securing rubber mount to engine support.



FRONT ENGINE SUPPORT

3. Remove screws securing engine to engine support.



FRONT ENGINE SUPPORT

4. Replace engine support.
5. Install new screws to secure engine support on engine.
6. Tighten engine support screws to specification as per the following sequence.

ENGINE SUPPORT SCREWS TORQUE

42 Nm x 4 Nm (31 lbf-ft x 3 lbf-in)



FRONT ENGINE SUPPORT

7. Install new screw to secure engine rubber mount on engine support.
8. Tighten engine rubber mount screw to specification.

ENGINE RUBBER MOUNT SCREWS TORQUE (N/A)

24.5 Nm x 3.5 Nm (18 lbf-ft x 2.6 lbf-in)

9. Install body parts and components as the reverse of removal procedure.

Rear Engine Support Replacement (MAG Side)

To replace rear engine support, refer to **FRONT ENGINE SUPPORT REPLACEMENT (MAG SIDE)**. However pay attention to the following.

Tighten engine support screws to specification as per the following sequence.

ENGINE SUPPORT SCREWS TORQUE

42 Nm x 4 Nm (31 lbf-ft x 3 lbf-in)



REAR ENGINE SUPPORT

ENGINE RUBBER MOUNTS

Engine Rubber Mount Inspection

Check rubber mounts. Replace them if brittle, cracked or damaged.

Front and Rear Engine Rubber Mount Replacement (PTO Side)

1. Remove countershaft bearing support. Refer to **DRIVEN PULLEY AND COUNTERSHAFT (600 ACE)** subsection.
2. Replace engine rubber mount.
3. Install countershaft bearing support. Refer to **DRIVEN PULLEY AND COUNTERSHAFT (600 ACE)** subsection.

Front and Rear Engine Rubber Mount Replacement (MAG Side)

1. Remove body parts and components as required to access to the engine rubber mount.
2. Remove screw securing rubber mount to engine support.
3. Remove screws securing rubber mount to frame.



REAR ENGINE SUPPORT

REAR ENGINE SUPPORT

1. Remove screw securing rubber mount to engine support and

2. Remove screws securing rubber mount to frame.

4. Replace engine rubber mount.
5. Install new screws to secure engine rubber mount.
6. Tighten engine rubber mount screws to specification.

ENGINE RUBBER MOUNT SCREWS TORQUE (N/A)

24.5 Nm x 3.5 Nm (18 lbf-ft x 2.6 lbf-in)

ENGINE RUBBER MOUNT SCREWS TORQUE (N/A)

10 Nm x 2 Nm (8 lbf-ft x 1.5 lbf-in)

7. Install body parts and components as the reverse of removal procedure.

Ski Doo Grand Touring Service Manual

O García



Ski Doo Grand Touring Service Manual:

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Safari and Grand Prix General Motors Corporation. Pontiac Division,1987 **Grand AM 1993 Service Manual** ,1992 **Pontiac Grand Am Preliminary Service Manual** General Motors Corporation. Pontiac Motor Division,1984 1997 Grand Am General Motors Corporation,1996 **1999 Grand Am and Alero Preliminary Service Manual** ,1997 **Snowmobile Handbook** Christopher Bishop (A.S.E.),1999 All repair procedures are supported by detailed specifications exploded views and photographs From the simplest repair procedure to the most complex trust Chilton s Total Car Care to give you everything you need to do the job **General Motors, W Platform service manual** ,1997 **Service Manual** Diamond T Motor Car Company. Service Dept,1948

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