#### OPERATING TRACTOR SHOVEL

#### SETTING MACHINE IN MOTION

The following steps give proper procedure for setting the machine in motion. Refer to Operating Controls Diagram, Figure 6.

- Raise boom and bucket approximately 15 inches (380mm.) above the ground by pulling backward on boom control lever. Then roll bucket back to afford maximum visibility.
- Place directional shift lever in position for direction of travel desired. When shifting from forward into reverse, or vice versa, always decrease engine rpm and stop machine momentarily while making shift.
- Select applicable speed range for operating machine.
  Speed range and directional shift levers are so positioned that it is convenient to load in low range forward, and back away from pile in high range reverse by gripping both levers at the same time.

High range should be used when traveling machine for comparatively long distances without a load.

A shift from a low speed range to a higher speed range can be made when machine is in motion, by momentarily letting up on accelerator, making the shift, and again depressing accelerator.

When making a down shift, accelerate engine to syncronize engine and drive shaft speeds when transmission clutch re-engages.

- 4. Release parking brake.
- Gradually apply pressure on accelerator pedal until desired travel speed is reached.

#### LOADING THE BUCKET

Place speed range lever in low, and directional lever in forward. With bucket control lever, adjust bucket to the level position.

When loading from a stockpile, drive into pile with cutting edge parallel to the ground, and push cutting edge into pile until bucket is nearly full. Then pull boom control lever back to raise bucket. As bucket raises, pull bucket lever back to tip bucket back against stops. Continue to raise bucket with boom lever until it breaks out of pile. Back out of pile keeping load low, and deliver load to desired dumping position.

When grading or excavating, bucket should be in the level position. Feather boom control lever to the nown recessure position to face bucket cutting edge against the ground as machine moves forward.

If cutting edge does not penetrate the ground immediately, use bucket control lever to incline the angle of the cutting edge slightly to give better penetration. When cutting edge penetrates, use bucket control lever to adjust bucket to level position to avoid excessive penetration. The operator may manipulate boom and bucket control levers slightly to maintain a good grade as machine moves forward.

When maintaining a grade, machine should be driven in low speed range at sufficient throttle to make an accurate cut. When the end of the cut is reached, pull backward on bucket control lever to tip bucket back against the stops, then raise boom so that bucket is approximately 15 inches (380mm.) off the ground for carrying to dumping position.

#### TRANSPORTING THE LOAD

When transporting the load, travel speed of machine will depend upon the length of haul, and kind of surface over which the machine must pass. Rough terrain calls for a fairly slow speed. When the bucket is full, it should be carried approximately 15 inches (380mm.) off the ground. Never transport load with bucket fully raised. The nearer the ground the bucket is held, the better the stability, especially on slopes or when turning machine.

#### DUMPING THE BUCKET

Approach truck, railroad car or hopper raising the boom until bucket safely clears top edge of unit. At proper clearance height, place boom control lever in HOLD (neutral) position. Move machine up to place bucket inside the dumping area, positioning Tractor Shovel perpendicular to side of unit to avoid spillage, and to distribute material evenly. Apply service brakes, which will automatically disengage transmission FORWARD clutch. This not only prevents machine from creeping TMBBILLI forward when engine is accelerated, but also provides of braket maximum hydraulic working power for bucket cylinders.

# **Tcm Operators Manual**

Robert B. Northrop

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