

4-11. FUEL INJECTION SYSTEM (See Figures 4-1, 4-2 and 4-3).

a. Use the following basic procedure to disassemble the fuel injection system on the IO-520 Series.

Disconnect:

1. Fuel discharge tubes and nozzles.
 - (a) Tubes at fuel manifold valve.
 - (b) Tube at nozzles.
 - (c) Clips at tube bracket.
 - (d) Nozzles at engine.

NOTE

Remove fuel injection connection fittings from fuel injection components only if necessary for replacement.

2. Fuel Hoses.
 - (a) Fuel pump to metering unit.
 - (1) Fuel hose to metering unit.
 - (2) Fuel pump return.
 - (b) Metering unit to fuel manifold valve.
3. Throttle body and metering unit from engine.
 - (a) Remove clamps etc. from intake manifold.
 - (b) Remove miscellaneous attaching parts.
4. Metering unit from throttle body.
 - (a) Remove linkage.
 - (b) Remove miscellaneous attaching parts and shroud.
 - (c) Disassembly throttle body.
 - (1) Levers.
 - (2) Butterfly.
5. Fuel pump from engine.
 - (a) Shroud.
 - (b) Attaching parts.
 - (c) Coupling, gear and gasket.
6. Fuel manifold valve and bracket from engine.
 - (a) Attaching parts.
 - (b) Valve from bracket.

NOTE

Further disassembly of fuel injection system components is not advised unless proper test equipment is available.

For further information see Teledyne Continental Fuel Injection System Manual, Form X-30091.

4-12. MAGNETO AND ACCESSORY DRIVES (See Figure 4-5).

- a. Remove two sets of attaching parts (1, 2, 3) and six sets of attaching parts (4, 5, 6) and remove adapter assembly (7) and related parts as a unit.
- b. Remove gear assembly (18), magneto drive coupling bushings (21) and retainer (22).
- c. Remove attaching parts (8, 9, 10) and lift cover (11) and gasket (12). Remove oil seal (14) from adapter (17).

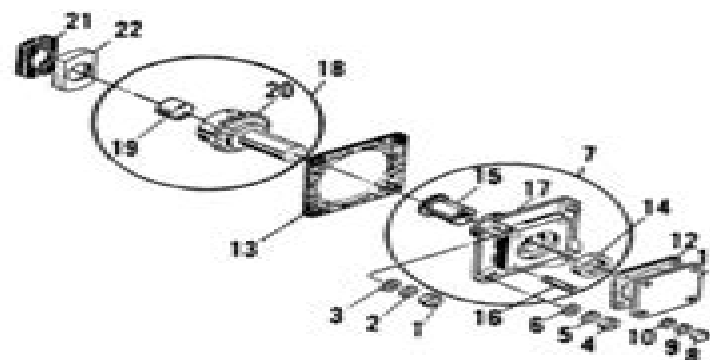


FIGURE 4-5. MAGNETO & ACCESSORY DRIVES.

1. Nut, Plain, Hex
2. Washer, Lock
3. Washer, Plain
4. Nut, Plain, Hex
5. Washer, Lock
6. Washer, Plain
7. Adapter Assembly
8. Nut, Plain, Hex
9. Washer, Lock
10. Washer, Plain
11. Cover, Accy. Drive
12. Gasket
13. Gasket
14. Seal, Oil
15. Bushing, Adapter
16. Stud
17. Adapter
18. Gear Assembly
19. Sleeve
20. Gear, Drive
21. Bushing
22. Retainer

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Federal Register ,2013-08 **Safety Recommendation** ,1993 Flying Magazine ,1990-06 **The AOPA Pilot** ,2007 **Flying Magazine** ,1990-06 *Parts Manufacturer Approvals* ,1980 **Fuel and Oil Systems** Light Plane Maintenance Editors,1988 **Flying Magazine** ,2004-03 **Firewall Forward, Maintaining Power** Light Plane Maintenance Editors,1988 Flying Magazine ,1997-02 **S.A.E. Transactions** Society of Automotive Engineers,1980 Beginning in 1985 one section is devoted to a special topic **Flying Magazine** ,1995-07 Flying ,1997 Overhaul Manual for IO-520 Series Aircraft Engines Teledyne Continental Motors,1992 Operations Manual and Service Maintenance Instructions Continental Motors Corporation. Aircraft Engine Division,1959 Direct and General Support Maintenance Manual ,1971 TAE 125-01 operation and maintenance manual Thielert Aircraft Engines,2003 *Operator's Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts and Special Tools List (including Depot Maintenance Repair Parts and Special Tools): Operation, installation, and reference data* ,1986 *Model 520 & 560 Maintenance Manual* Rockwell International. Collins General Aviation Division,1954 **JT3D Maintenance Manual** Pratt & Whitney Aircraft Group,196?

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