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6. **Notice:** Refer to Fastener Notice in Service Precautions.

Tighten the coolant pump retaining bolts.

7. Rotate the crankshaft 2 full turns clockwise using the crankshaft pulley bolt.

8. Loosen the coolant pump retaining bolts.

9. Rotate the coolant pump until the adjust arm pointer of the timing belt automatic tensioner is aligned with the pointer on the timing belt automatic tensioner bracket.

Timing Belt Diagram Holden Viva

John R. Lypen



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