

**Tier 2 - TK486V, TK486VB, and TK486VH (Continued)**

<b>Valve Train (Continued)</b>	<b>Standard Dimensions</b>	<b>Wear Limit</b>
Valve Depth (Cylinder Head Deck to Valve)		
Intake	0.012-0.020 in. (0.30-0.50 mm)	0.031 in. (0.80 mm)
Exhaust	0.012-0.020 in. (0.30-0.50 mm)	0.031 in. (0.80 mm)
Valve Guide Projection (Above Valve Spring Seat in Cylinder Head)		
Intake	0.579-0.591 in. (14.70-15.00 mm)	
Exhaust	0.579-0.591 in. (14.70-15.00 mm)	
Valve Angle		
Intake	30 Degrees	
Exhaust	45 Degrees	
Valve Seat Angle		
Intake	30 Degrees	
Exhaust	45 Degrees	
Valve Seat Width		
Intake	0.042-0.049 in. (1.07-1.24 mm)	0.069 in. (1.74 mm)
Exhaust	0.049-0.057 in. (1.24-1.45 mm)	0.076 in. (1.94 mm)
Rocker Arm Bushing Inside Diameter	0.6299-0.6307 in. (16.000-16.020 mm)	0.6327 in. (16.070 mm)
Rocker Arm Shaft Outside Diameter	0.6286-0.6293 in. (15.966-15.984 mm)	0.6276 in. (15.940 mm)
Rocker Arm Bushing to Rocker Arm Shaft Clearance	0.0006-0.0021 in. (0.016-0.054 mm)	0.0051 in. (0.130 mm)
Tappet Outside Diameter	0.4715-0.4720 in. (11.975-11.990 mm)	0.4707 in. (11.955 mm)
Tappet Bore Inside Diameter	0.4724-0.4734 in. (12.000-12.025 mm)	0.4742 in. (12.045 mm)
Tappet To Tappet Bore Clearance	0.0004-0.0020 in. (0.010-0.050 mm)	0.0035 in. (0.090 mm)
Push Rod Bend	0-0.001 in. (0-0.03 mm)	0.001 in. (0.03 mm)
<b>Camshaft</b>	<b>Standard Dimensions</b>	<b>Wear Limit</b>
Cam Lobe Height	1.5197-1.5276 in. (38.600-38.800 mm)	1.5098 in. (38.350 mm)
Camshaft Journal Outside Diameter		
Timing Gear End	1.7687-1.7697 in. (44.925-44.950 mm)	1.7673 in. (44.890 mm)
Middle	1.7681-1.7691 in. (44.910-44.935 mm)	1.7667 in. (44.875 mm)
Flywheel End	1.7687-1.7697 in. (44.925-44.950 mm)	1.7673 in. (44.890 mm)
Camshaft Bearing Inside Diameter		
Timing Gear End Bearing Insert	1.7713-1.7738 in. (44.990-45.055 mm)	1.7768 in. (45.130 mm)
Middle Bearing (No Insert)	1.7717-1.7726 in. (45.000-45.025 mm)	1.7756 in. (45.100 mm)
Flywheel End Bearing (No Insert)	1.7717-1.7726 in. (45.000-45.025 mm)	1.7756 in. (45.100 mm)
Camshaft Journal to Camshaft Bearing Clearance		
Timing Gear End	0.0016-0.0051 in. (0.040-0.130 mm)	0.0094 in. (0.240 mm)
Middle	0.0026-0.0045 in. (0.065-0.115 mm)	0.0089 in. (0.225 mm)
Flywheel End	0.0020-0.0039 in. (0.050-0.100 mm)	0.0082 in. (0.210 mm)
Camshaft Deflection	0.001 in. (0.02 mm)	0.002 in. (0.05 mm)
Camshaft End Play	0.002-0.008 in. (0.05-0.20 mm)	0.012 in. (0.30 mm)

# Tk486 Maintenance Manual

**D Kirk**



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