REPLACEMENT

I. DRAIN HYBRID TRANSAXLE FLUID



(a) Using a 10 mm hexagon socket wrench, remove the filler plug and gasket.

Text in Illustration

*1	Filler Plug	
*2	Drain Plug	

(b) Using a 10 mm hexagon socket wrench, remove the drain plug and gasket.

(c) Using a 10 mm hexagon socket wrench, install the drain plug, and a new gasket.

Torque: 39 N·m (398 kgf·cm, 29ft·lbf)

2. ADD HYBRID TRANSAXLE FLUID

(a) Add transaxle fluid until the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the bottom lip of the filler plug opening.



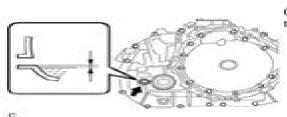


 Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.

Reference:

3.3 liters (3.5 US qts, 2.9 lmp.qts)

3. INSPECT HYBRID TRANSAXLE FLUID



(a) Check that the fluid level is between 0 to 10 mm (0 to 0.394 in.) from the lowest position of the inner surface of the transaxle filler plug opening.

- Stop the vehicle on a flat road.
- Recheck the transaxle fluid level after driving when exchanging fluid.
- Insufficient or excessive amounts of transaxle fluid may be the cause of some trouble.

(b) Check for leaks if the quantity of transaxle fluid is low.

Toyota Hybrid Transaxle Repair Manual

Chao Zhang

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<u>Theory of Ground Vehicles</u>

J. Y. Wong, 2008-08-04 Technology Engineering Automotive Engineering for advancing ground vehicle mobility A standard text and reference for both the educational and professional communities Theory of Ground Vehicles gives aspiring and practicing engineers a fundamental understanding of the critical factors affecting the performance handling and ride essential to the development and design of ground vehicles In view of the growing concerns over environmental impact energy efficiency and safety this new Fourth Edition has been revised and expanded to address these issues and other developments in the field Retaining the contents and format of previous editions the Fourth Edition introduces new material to reflect recent advances in ground transportation technology including Computer aided methods for design and performance evaluation of off road vehicles and their practical applications Emissions and fuel economy Hybrid electric drives and fuel cells and their operating principles Selection of vehicle configurations for off road operations Road vehicle stability control ISO 2631 1 1997 and its applications to evaluating vehicle ride characteristics As in previous editions this book focuses on applying engineering principles to the analysis of vehicle behavior A large number of practical examples and problems are included throughout to help readers bridge the gap between theory and practice With its broad coverage and pedagogical aids Theory of Ground Vehicles Fourth Edition remains the text of choice for students engineers and researchers wishing to master and apply basic theory to solve real world road and off road vehicle mobility problems Mechanics ,2004-10 Popular Mechanics inspires instructs and influences readers to help them master the modern world Whether it's practical DIY home improvement tips gadgets and digital technology information on the newest cars or the latest breakthroughs in science PM is the ultimate guide to our high tech lifestyle Alternative Fuels and Advanced Vehicle Technologies for Improved Environmental Performance Richard Folkson, Steve Sapsford, 2022-07-27 Alternative Fuels and Advanced Vehicle Technologies for Improved Environmental Performance Towards Zero Carbon Transportation Second Edition provides a comprehensive view of key developments in advanced fuels and vehicle technologies to improve the energy efficiency and environmental impact of the automotive sector Sections consider the role of alternative fuels such as electricity alcohol and hydrogen fuel cells as well as advanced additives and oils in environmentally sustainable transport Other topics explored include methods of revising engine and vehicle design to improve environmental performance and fuel economy and developments in electric and hybrid vehicle technologies This reference will provide professionals engineers and researchers of alternative fuels with an understanding of the latest clean technologies which will help them to advance the field Those working in environmental and mechanical engineering will benefit from the detailed analysis of the technologies covered as will fuel suppliers and energy producers seeking to improve the efficiency sustainability and accessibility of their work Provides a fully updated reference with significant technological advances and developments in the sector Presents analyses on the latest advances in electronic systems for emissions control autonomous systems artificial intelligence and legislative requirements Includes a strong focus on updated climate change predictions and consequences

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