

BREAKING-IN PROCEDURE

During manufacture only the best possible materials are used and all machined parts are finished to a very high standard but it is still necessary to allow the moving parts to "BREAK-IN" before subjecting the engine to maximum stresses. The future performance and reliability of the engine depends on the care and restraint exercised during its early life. The general rules are as follows:

1. Keep to these break-in engine speed limits:

Initial 500 miles (800 km)	Below 4,000 rpm
Up to 1,000 miles (1,600 km)	Below 6,000 rpm
Over 1,000 miles (1,600 km)	Below 8,500 rpm

2. Upon reaching an odometer reading of 1,000 miles (1,600 km), you can subject the motorcycle to full throttle operation. However, do not exceed 8,500 rpm at any time.

ORIENTATION**CYLINDER IDENTIFICATION**

The four cylinders of this engine are identified as No. 1, No. 2, No. 3 and No. 4 cylinder, as counted from left to right (as viewed by the rider on the seat).

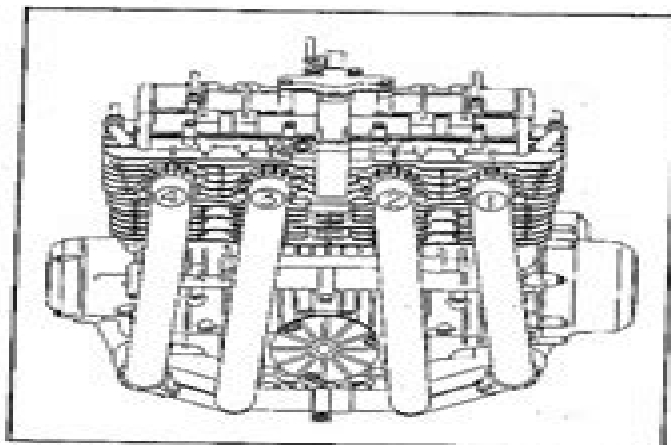


Fig. 1-3.

LOCATION OF PARTS

1. Tachometer
2. Ignition switch
3. Front brake lever
4. Throttle grip
5. Rear brake pedal
6. Foot rests
7. Speedometer
8. Clutch lever
9. Fuel tank cap
10. Gear shift lever

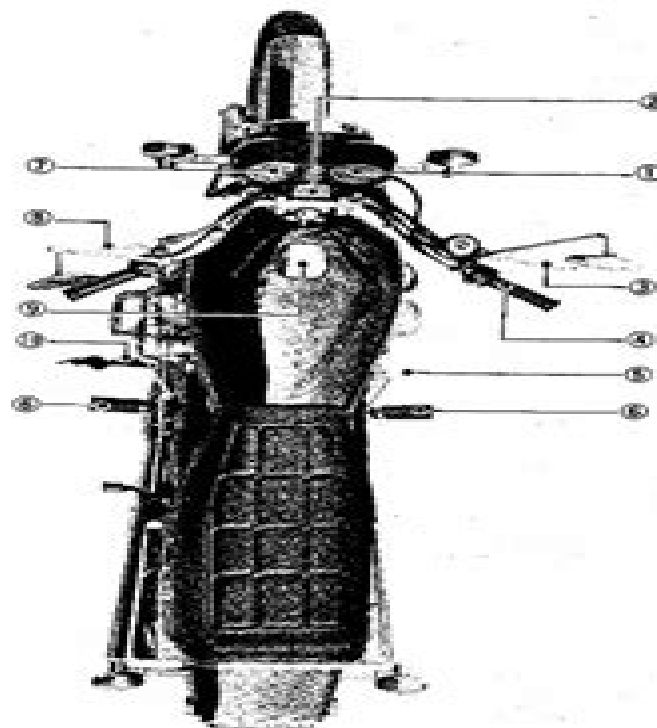


Fig. 1-4.

Left → Right

Suzuki Gs1000 1977 1986 Full Service Repair Manual

**Alan Ahlstrand, David Sales, Eric
Jorgensen**



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