#### SHAFT DRIVE

- Remove the final drive gear housing from the final gear case.
- Remove the oil seal ① , circlip ② , propeller shaft coupling ② , and spring ④ from the final drive gear coupling. (Fig. 8-11)

(20)	Snap ring plier	09900-06108
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#### NOTE:

To remove the circlip ②, it will be necessary to push the propeller shaft coupling inwards, to remove spring pressure from the circlip.

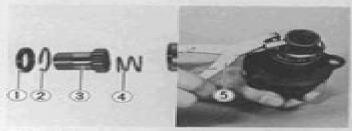


Fig. 8-11

 Straighten the bent portion of the final drive gear nut. Use special tool ① to hold the coupling, and remove the nut. (Fig. 8-12)

Final drive gear coupling holder	09924-64510
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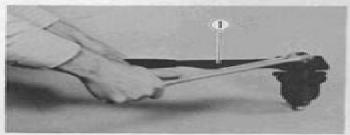


Fig. 8-12

 Remove the washer and coupling, and tap the drive gear shaft with a plastic hammer to remove it from housing. Do not lose the shims and spacer on the final drive gear shaft. (Fig. 8-13)



Fig. 8-13

 To remove the inner bearing race from gear shaft, use special tool ② . (Fig. 8-14)

0	Bearing inner race remover	09941-84510
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Fig. 8-14

 To remove the oil seal from the housing, use special tools ② and ③ . (Fig. 8-15)

CID :	Bearing and oil seal remover	09941-64510
(30)	Rotor remover shaft set	09930-30102

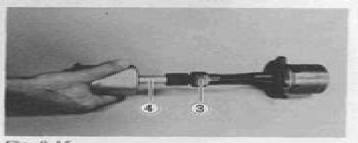


Fig. 8-15

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Jeremy Churchill, Pete
Shoemark, Louise Brown

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