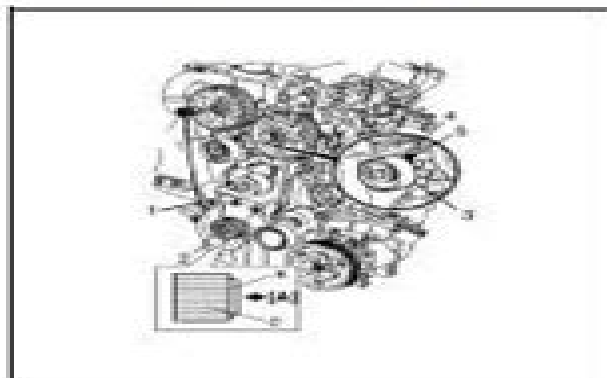




- 3) Install timing belt inner cover (1), timing belt pulley (2) and timing belt tensioner (3), if necessary.

CAUTION:

Install timing belt pulley so that boss side (6) may come to the gasket holder plate side.

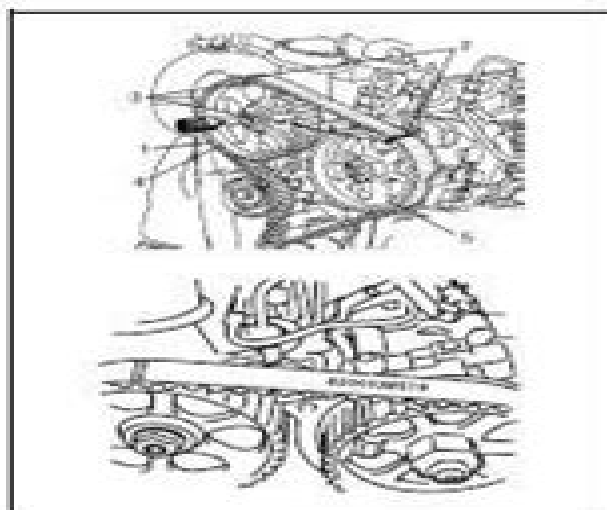
NOTE:

Be sure to position peg (5) of timing belt tensioner (3) to groove (4) of cylinder block precisely.

Tightening torque

Timing belt inner cover bolt: 9 N·m (0.9 kg-m, 7.0 lb-ft)

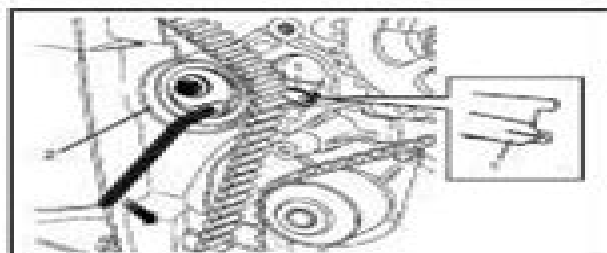
(A) Gasket holder plate side



- 4) Install timing belt (1) aligning its matching lines (2) with matching marks (3) of camshaft pulley (4) and high pressure pump pulley (5).

NOTE:

- Be sure to install timing belt to proper direction as shown in figure.
- Timing belt has 18 teeth between its matching lines.



- 5) Using hexagon wrench, align movable index (1) of timing belt tensioner (2) to specified position as shown in figure by turning timing belt tensioner counterclockwise. And then, tighten timing belt tensioner bolt to specified torque.

Tightening torque

Timing belt tensioner bolt (a): 27 N·m (2.7 kg-m, 19.5 lb-ft)

Suzuki Ignis Rg413 Rg415 Repair Service Manual

Bob Henderson, John Harold Haynes



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Suzuki SJ & Vitara 1982 to 1997 (up to P Registration) 4-cyl Petrol Bob Henderson,A. K. Legg,1994-05-01 SJ410 SJ413 Vitara inc Santana Samurai special limited editions Petrol 1 0 litre 970cc 1 3 litre 1298 1324cc 1 6 litre 1590cc 4 cyl Does NOT cover V6 engines **Suzuki: Service Manual** Suzuki Motor Corporation (Hamamatsu), **Suzuki GT, ZR & TS50** Jeremy Churchill,1984 **Suzuki Samurai/Sidekick & Geo Tracker Automotive Repair Manual** Bob Henderson,John Harold Haynes,1995 Haynes disassembles every subject vehicle and documents every step with through instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourself **Suzuki SJ Series & Vitara Owners Workshop Manual** Bob Henderson,A. K. Legg,1994 **Suzuki GS-GSX 250, 400 and 450 Twins Owners Workshop Manual, M736** John Haynes,1988-03-31 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourself

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