

SSPC: The Society for Protective Coatings Technology Guide 15

Field Methods for Extraction and Analysis of Soluble Salts on Steel and Other Nonporous Substrates

1. Scope

1.1 This Guide describes the most commonly used field methods for the extraction and analysis of soluble salts on steel and other nonporous substrates. Laboratory methods are only included for situations where more complete salt extractions are desired through rigorous laboratory retrieval and analysis protocols.

2. Description and Use

2.1 INTRODUCTION: Coatings applied on surfaces contaminated with soluble salts exceeding a certain concentration exhibit diminished performance. Likewise, self-passivating metals (not intended for coating such as stainless steel, aluminum and copper) can be compromised from elevated concentrations of residual soluble salts in comosive environments. Soluble salt testing involves two basic steps: 1) extraction of salts from the surface into a solution and 2) the analysis of the solution. This Guide is intended to assist the user in selecting specific procedures for extracting and performing qualitative and/or quantitative soluble salts from steel and nonporous surfaces. It includes field methods for measuring total conductivity (fully automated or multi-step) and specific ions. It also offers guidance for destructive laboratory soluble salt extraction and testing. An overview of available field and laboratory techniques, methods of salt extraction and surface concentration calculations are provided in Tables 1 and 2 respectively. A discussion and sources on the efficiency of salt removal (also called extraction) from the metal surfaces. of interest are provided in Appendix C.

2.1.1 Abbreviations:

attionide ion down? cubic centimeters. Comp. square certimeters. Service lines APRIL . micro@iemens. µS/cm microSiemens per centimeter MINOR. million arm. and the PROBLEM SOLD parts per million. DOM: NUMBER sodium chloride NACO. " relatable lices. 50.4 multiplie lone

2.2 SALT EXTRACTION SOLUTIONS

All of the reagents used to extract salts from metal surfaces in this document fall into two categories: reagent water and proprietary aqueous solutions. They will be designated herein as reagent water or proprietary extraction solution.

2.2.1 Reagent Water: Reagent water used for salt extraction should have a maximum conductivity of 5 p5/cm. Distilled water may be purchased at grocery stores but verification of the conductivity is recommended. Alternatively, a portable demineralizer may be used to make reagent water on site. Pour tap water into the plastic bottle, attach the demineralizer cartridge in the direction indicated, invert, and squeeze out the desired amount of water (for many of the tests described below, at least 25 ml will be required). The cartridge can be used until the blue color turns brown, as indicated on the side of the cartridge. Once this occurs, replace the cartridge lach cartridge should delonize approximately 3000 ml of water.

2.2.2 Proprietary Solutions: Proprietary extraction solutions may be included with some commercial test kits. These solutions should only be used for the solution sales described in the kit instructions. Proprietary solutions are not suitable for measuring conductivity of extracted solutions.

3. Referenced Standards

The standards listed below are updated on a periodic basis. The user of this guide should consult the most recent revision.

3.1 SSPC STANDARDS AND JOINT STANDARDS:

SP SNACE No. 1 White Metal Blast Cleaning

3.2 ASTM INTERNATIONAL STANDARDS*

ASTM D4327	Standard Test Method for Anions in
	Water by Chemically Suppressed Ion
	Chromatography
ASTM D512	Standard Test Methods for Chloride Ion
	In Water

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attention paid to the essential aspects that are necessary to understand the properties of novel materials and their use in

coating materials The work introduces the reader to progress in the field also outlining applications methods and techniques of synthesis and characterization that are demonstrated throughout In addition insights into ongoing research current trends and challenges are previewed Topics chosen ensure that new scholars or advanced learners will find the book an essential resource Serves as a reference guide to recent developments in waterborne coatings for industrialists scientists and engineers involved in the field of coatings Presents coverage of the unique application methods for waterborne coatings and when those methods should be used Provides foundational information on waterborne coatings and discusses current market trends that impact the field Scientific and Technical Aerospace Reports ,1990 NBS Special Publication ,1972

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