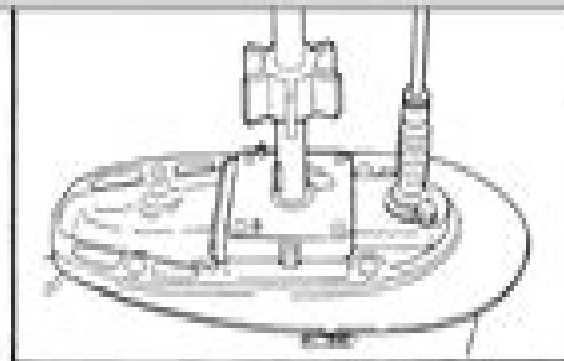
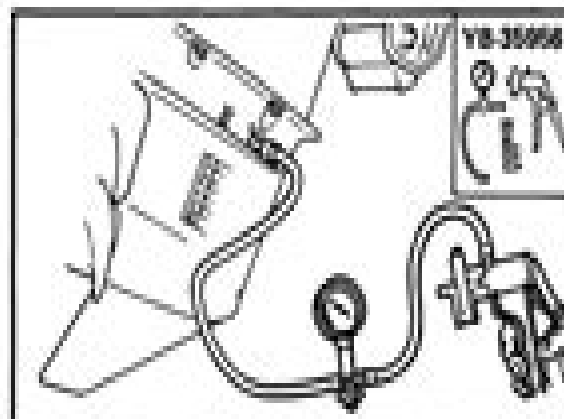
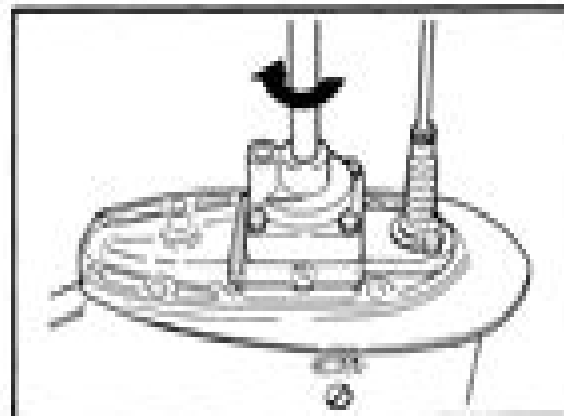


Get into the water pump housing.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.



5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.



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### LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm<sup>2</sup> 14.2 psi) for 10 seconds.

**NOTE:** \_\_\_\_\_

If the pressure falls, the leakage from lower unit

# Yamaha 200 Hp Outboard Service Manual

**Daniela Niemeyer**



## **Yamaha 200 Hp Outboard Service Manual:**

**Outboard Motor Service Manual** Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Boating** ,1988-01 *Yamaha Outboard Shop Manual* Kalton C. Lahue,1986 **Popular Science** ,1969-06 Popular Science gives our readers the information and tools to improve their technology and their world The core belief that Popular Science and our readers share The future is going to be better and science and technology are the driving forces that will help make it better

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